

SERIES ALLTRACK R³ HYBRID



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HD

OWNER'S MANUAL

OM | PD-A22601 | 1000897 | REV. 02

ALLTRACK R3/R3HD Power Wheelchair

Supplier: This Owner's Manual must be given to the wheelchair user.

User: Before using this wheelchair, please read this entire Owner's Manual and save it for future reference.

Caution: Federal law restricts this device to sale by or on the order of a practitioner licensed by the law of the State/Province in which they practice.

 **AMYLOR**

CE

I. INTRODUCTION

Thank you for choosing us to get you moving! Congratulations on your new Alltrack acquisition! Because of it, Amylior has planted one tree on your behalf. Just like you, we feel it is important to GIVE BACK TO NATURE. Feel like giving back more? Register your Alltrack with the QR code and Amylior will commit to 10 trees. You can also visit https://amylior.com/amylior-amysystems-us/register_my_alltrack/



AMYLIOR LISTENS

We want to hear your questions or comments on this Owner's Manual, the safety and reliability of your power wheelchair and the service you receive from your authorized AMYLIOR supplier. Please feel free to write or call us at the address and telephone number below:

AMYLIOR

CUSTOMER SERVICE DEPARTMENT

AMYLIOR INC.

3190 F.-X.-Tessier
Vaudreuil-Dorion QC
J7V 5V5, CANADA

T/F Phone: 1 888 453-0311

T/F Fax: 1 877 501-8458

info@amylior.com
techsupport@amylior.com

FOR ANSWERS TO YOUR QUESTIONS

Your authorized supplier knows your power wheelchair best and can answer your questions on power wheelchair safety, use and maintenance. For future reference, fill in the following:

Authorized supplier:

Sales Person:

Address:

.....

Phone:

Fax:.....

Serial #:.....

Date purchased:.....

USER WARNING

⚠ WARNING

Notice to users. DO NOT operate this power wheelchair without initially reading the Owner's Manual. If you do not understand some of the instructions and warnings contained in this Manual, please contact your authorized supplier or a qualified technician prior to operating your Alltrack power wheelchair. Not doing so, may result in damage and/or injury.

AUTHORIZED SUPPLIER/TECHNICIAN WARNING

⚠ WARNING

Notice to authorized suppliers and qualified technicians. DO NOT operate or service the power wheelchair without initially reading this Owner's Manual. If you do not understand some of the instructions and warnings contained in this Manual, please contact the AMYLIOR Technical Service Department prior to operating and/or servicing this Alltrack power wheelchair. Not doing so, may result in damage and/or injury.

For the most recent listing of this chair's parts and corresponding numbers, please refer to the Parts Manual found on AMYLIOR's website under Support/For Pros.

Only qualified technicians or authorized AMYLIOR suppliers may perform adjustments, maintenance, repairs and replacement of parts and components for this power wheelchair. Specific Instruction Guides are on AMYLIOR's website under the Support/For Pros.

⚠ WARNING

Power wheelchairs contain electronic components which need to be handled according to the manufacturer's instructions. Please refer to the documents specific to your wheelchair.

RELATED DOCUMENTS

Listed below are additional documents which may be referenced in this Owner's Manual:

- R-Net module user information sheet
- R-Net power module user information sheet
- R-Net intelligent lighting/seating module
- R-Net input output module
- R-Net on-board programming manual
- R-Net OMNI technical manual
- R-Net CJSM2 technical manual
- VR2 power wheelchair control system
- VR2 attendant module
- PP1A programming and diagnostics

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III. YOUR ALLTRACK R SERIES POWER WHEELCHAIR & ITS PARTS

BASE POWER WHEELCHAIR USER WEIGHT LIMITS *

- Up to **400 lb (180 kg)**

**Weight capacity may vary depending on chosen options. Please refer to appropriate order form.*

BATTERY CHARGER

- 8 amp off-board

DRIVE WHEELS

- 14" x 3" (355 mm x 75 mm)
- Optional 12.5" x 3" (320 mm x 75 mm)
- Optional 14" x 4" (355 mm x 100 mm)

CASTER FORK

- Standard - fixed height

CASTERS

- Front: 8" (205 mm) standard, optional 9" (230 mm)
- Back: 6" (155 mm) with foam-filled insert

TIRE TYPE

- Standard pneumatic
- Optional with foam-filled insert

SEAT ELEVATE (OPTIONAL)

- 11" (280 mm) elevation
- **300 lb or 400 lb (136 kg or 180 kg)** max user weight capacity

SEAT TILT (OPTIONAL)

- 50° CG tilt up to **400 lb (180 kg)** capacity

POWER RECLINE (OPTIONAL)

- Up to **400 lb (180 kg)** capacity
- 89° to 158° range

BATTERY TYPE/SIZE

- Two deep cycle batteries
- Group 22NF/Group 24

SEAT TO FLOOR HEIGHT *

- From 15.25" to 20" (385 mm to 510 mm)

**Height may vary depending on chosen options. Please refer to appropriate order form.*

JOYSTICK MOUNT

- Standard fixed joystick (right or left hand mount)
- Height adjustable
- Optional swing-away mount with multi-axis adjustability

NOTE - Specifications may vary depending on your configuration.

SEAT WIDTH RANGE

- Adjustable from 15" to 20" (380 mm to 510 mm)
- Adjustable from 19" to 24" (485 mm to 610 mm)
- Adjustable from 24" to 26" (610 mm and 660 mm)
- Custom width available

SEAT DEPTH RANGE

- Adjustable from 15" to 22" (380 mm to 560 mm)
- Custom depth available

BACK CANE HEIGHT

- 16" to 26" (405 mm to 660 mm)

CONTOUR BACKREST

- From 15" to 26" wide (380 mm to 660 mm)
- From 16" to 26" high (405 mm to 660 mm) (Even numbers only)

BACK ANGLE (NON-RECLINING BACKREST)

- 86° to 122° in 4° increments

ARMRESTS *

- Standard cantilever
- Optional dual post
- Optional reclining

**All armrests are flip-back and/or removable and height adjustable.*

FOOTREST

- Standard swing-away footrests
Angle-adjustable at 60° & 70°
- Heavy-duty footrests
- Power elevating & articulating legrests
Angle-adjustable from 70° to 10°
- Angle-adjustable footplates
- Heel loops
- Calf pads
- Adjustable knee to heel length

CENTER MOUNTS

- Solid one-piece foot platform
- Angle-adjustable split footplates
- Power elevating & articulating foot platform
- Calf pads
- Adjustable knee to heel length

NOTE - All features may not be available with selected power wheelchair configurations or compatible with another feature. For additional details, please contact your authorized supplier who can also provide more information on accessories available.

NOTE - Some imperial measurements have been rounded to the nearest decimal and some metric measurements have been rounded to the nearest 5 millimeter.

III. YOUR ALLTRACK R SERIES POWER WHEELCHAIR AND ITS PARTS (CONTINUED)

- | | | |
|-------------------|--|-----------------|
| 1- Joystick | 7- Caster Fork | 13- Armrest |
| 2- Backrest | 8- Caster Tire | 14- Push Handle |
| 3- Front Riggings | 9- Brake Release Levers (std motors) | 15- Headrest |
| 4- Foot Platform | 10- Drive Wheel | |
| 5- Seat Pan | 11- Freewheel Release Levers (optional motors) | |
| 6- Base Frame | 12- Seat Frame | |



IV. NOTICE – READ BEFORE USE

CHOOSING THE RIGHT POWER WHEELCHAIR & SAFETY OPTIONS

AMYLOR has a wide range of **Alltrack** power wheelchairs with different styles, sizes and settings to meet the user's needs. Ultimately, the final selection of a wheelchair rests solely with you and your healthcare professional. The following individual characteristics must be considered when choosing a power wheelchair:

1. Height & weight (size), disability, strength and balance coordination.
2. Intended use and level of activity.
3. Type of hazards to overcome daily (areas likely used by the wheelchair).
4. Safety and comfort options (such as positioning belts or specialty seating systems).

ADJUSTING POWER WHEELCHAIR TO YOUR ABILITY

Work with your doctor, nurse or therapist and your authorized supplier to ensure that your power wheelchair has the appropriate settings to suit your level of function and ability.

REVIEW THIS OWNER'S MANUAL OFTEN

Before using this power wheelchair, you and each person who may assist you, should read this entire Owner's Manual and follow all instructions. Review all warning notices often until they become top of mind.

CAUTION

Federal law restricts this device to sale by or on the order of a practitioner licensed by the law of the State in which he/she practices.

WARNING

Amylor is not responsible for personal injury or property damage resulting in anybody failing to follow the warnings and instructions in this Owner's Manual. Amylor is not responsible for injuries or damage caused by misuse or lack of judgement.

WARNINGS

The word **"WARNING"** refers to a hazard or unsafe practice that may cause severe injury or death to you or to other people. In this Manual, **"Warnings"** have been separated into four main sections as follows:

1.  **Section V. EMI** This section contains electromagnetic interference situations that you may encounter and how it affects your power wheelchair.
2. **Section VI. GENERAL WARNINGS** This section contains a safety checklist to follow and a description of various risks to be aware of prior to operating this power wheelchair.
3. **Section VII. WARNINGS – COMPONENTS & OPTIONS** This section contains descriptions of distinctive features for this power wheelchair. Discuss best options and settings with your authorized supplier and healthcare professional for maximum safety.
4. **Section X. BATTERIES** This section contains battery and charging safety to avoid injury.

NOTE - Other "Warnings" will appear throughout this Owner's Manual as well as on the power wheelchair, where applicable. The following icons identify warnings and potential hazards to look for. It is important to read and understand all of these warnings.

WARNING



These warnings must be followed. Not doing so, may cause personal injury or may damage the power wheelchair.

PROHIBITED!



These prohibited actions must NEVER be performed. Executing such actions may cause personal injury or damage to the power wheelchair.

NOTE - Notes are informative statements to help further explain actions, warnings or product detail.

ESD



Be aware that electrostatic discharge has the potential of damaging electronic components unless handled properly. The ESD icon prompts the user to refer to the proper related document to manage the situation.

V. EMI (ELECTROMAGNETIC INTERFERENCE)

WARNING

Read all warnings to reduce the risk of unintended power wheelchair movement:

1. Beware of the danger from hand-held transceivers. NEVER turn on or use a hand-held transceiver while power to your wheelchair is on. Use extra care if you believe that such a device may be in use near your power wheelchair.
2. Be aware of nearby radio or TV stations, and avoid coming close to them.
3. If unintended movement occurs, turn your power wheelchair off as soon as it is safe.

WHAT IS EMI?

WARNING

1. EMI means: electromagnetic (EM) interference (I). EMI comes from radio wave sources such as radio transmitters and transceivers. (A "transceiver" is a device that both sends and receives radio wave signals).
2. There are a number of sources of intense EMI in your daily environment. Some of these are obvious and easy to avoid while others are not, and you may not be able to avoid them.
3. Powered wheelchairs may be susceptible to electromagnetic interference (EMI) emitted from sources such as radio stations, TV stations, amateur radio (HAM) transmitters, and two way radios.
4. EMI can also be produced by conducted sources or electrostatic discharge (ESD).

WHAT EFFECT CAN EMI HAVE?

WARNING

1. **EMI** can cause your power wheelchair, without warning, to:
 - Move by itself
 - Move in unintended directions

If any of these occurs, it could result in severe injury to you or others.
2. **EMI** can damage the control system of your power wheelchair. This could create a safety hazard, and lead to costly repairs.

SOURCES OF EMI

WARNING

The sources of **EMI** fall into three broad types:

1. HAND-HELD TRANSCIVERS

The antenna is usually mounted directly on the unit. These include:

- Citizens band (CB) radios
- "Walkie-talkies"
- Security, fire and police radios
- Laptop computers with phone or fax
- Other personal communication devices

2. MEDIUM-RANGE MOBILE TRANSCIVERS

NOTE - These devices can transmit signals while they are on, even if they are not in use.

These include two-way radios used in police cars, fire trucks, ambulances and taxi cabs. The antenna is usually mounted on the outside of the vehicle.

3. LONG-RANGE TRANSCIVERS

These include commercial radio and TV broadcast antenna towers and amateur (HAM) radios.

NOTE - The following are not likely to cause EMI problems: laptop computers (without phone or fax), cordless phones, cell phones, TV sets or AM/FM radios, CD or tape players.

DISTANCE FROM THE SOURCE

WARNING

EM energy rapidly becomes more intense as you get closer to the source. For this reason, EMI from hand-held devices is of special concern. (See **C. SOURCES OF EMI** above). A person using one of these devices can bring high levels of EM energy very close to your power wheelchair without you knowing it.

IMMUNITY LEVEL

WARNING

1. The level of EMI is measured in volts per meter (V/m). Every power wheelchair can resist EMI up to a certain level. This is called its "immunity level".
2. The higher the immunity level, the less the risk of EMI. It is believed that a 20 V/m immunity level will protect the power wheelchair user from the more common sources of radio waves.
3. The tested configuration that was found to be immune to at least 20 V/m is: **Alltrack** power wheelchair with a right-hand mounted remote joystick system, 18" (460 mm) seat width, 18" (460 mm) seat depth, dual post height adjustable armrests, fixed center mount legrest with one-piece solid footplate, and Group 24 gel cell batteries.
4. The following specialty input devices have an unknown effect on the immunity level because they have not been tested with the **Alltrack** and remote joystick module system:

INPUT DEVICES

- Sip & puff
- Proximity head array
- Proportional head control
- Proportional compact joystick
- Proportional micro joystick
- Chin control
- Heavy duty joystick
- Buddy button
- Micro Light switch

WARNING

Individuals with physical limitations requiring the use of a specialty control input device known not to be immune to 20 V/m, should exercise extra care around known sources of EMI.

WARNING

There is no way to know the effect on EMI if you add accessories or modify this power wheelchair. Any change to your wheelchair may increase the risk of EMI. Parts not specifically tested or parts from other suppliers have unknown EMI properties.

REPORT ALL SUSPECTED EMI INCIDENTS

WARNING

You should promptly report any unintended movement of your power wheelchair. Be sure to indicate whether there was a radio wave source near your power wheelchair at the time.

Contact: **AMYLOR's** Customer Service Department at (888) 453-0311.

EMI FROM POWER WHEELCHAIR

WARNING

Electromagnetic field emitted by electronic components included in this power wheelchair may interfere with other electronic devices emitting similar field, such as shopping mall alarm systems.

VI. GENERAL WARNINGS

WARNING

Read all warnings in this section. If you do not comply with these warnings, a fall, tip-over or loss of control may occur and cause severe injury to you or others.

NOTICE TO USER AND ATTENDANTS

USER

WARNING

1. Before using this power wheelchair, you should be trained in its safe use by your health care professional.
2. Every power wheelchair is different. Take the time to learn the feel of this wheelchair before you begin using it.
3. Be aware that you must develop your own methods for the safe use of this wheelchair, which are best suited to your level of function and ability.
4. Have someone help you practice bending, reaching and transfers until you learn how to do them safely.
5. NEVER try a new maneuver on your own unless you are sure it is safe.
6. Get to know the areas where you plan to use your power wheelchair. Look for hazards and learn how to avoid them.
7. ALWAYS wear a positioning strap.
8. DO NOT use your power wheelchair if the joystick does not spring back to the neutral position.
9. DO NOT use your power wheelchair if the joystick rubber gaiter is ripped or damaged.
10. DO NOT try to tip your power wheelchair without an attendant present.

USER AND ATTENDANTS

WARNING

1. When transferring the user in or out of the wheelchair, NEVER use the footplate as a platform.
2. DO NOT lift the power wheelchair by any parts that are removable as this may result in damage to the wheelchair or injury to the user.
3. ALWAYS keep your hands, any body parts and clothing clear of moving parts to prevent injuries.

ATTENDANTS

WARNING

Make sure you read all warnings and follow all instructions in each section of this Owner's Manual. Be aware that warnings that apply to the user also apply to you.

1. DO NOT stand or sit on any portion of the power wheelchair.
2. You need to work with the user, and the user's doctor, nurse or therapist, to develop safe methods best suited to your abilities and those of the user.
3. To manually push the power wheelchair you must disengage the freewheel or brake release levers:
 - Make sure the wheelchair is on level ground when levers are disengaged.
 - DO NOT engage or disengage freewheel/brake release levers unless power to the wheelchair is off. In addition, make sure you have full control over the wheelchair when disengaging the levers because the power wheelchair will not have braking ability.
 - Make sure both levers are completely engaged before turning power on to ensure proper control of the wheelchair.

NOTE - To engage or disengage freewheel release levers, you may have to rock the wheelchair back and forth and/or push against the wheelchair while moving the lever.

4. Propel this power wheelchair by the push handles only. They provide secure points for you to hold onto at the rear of the wheelchair to prevent a fall or tip-over.
 - Check to make sure push handle grips will not rotate or slip off.

WEIGHT LIMIT

WARNING

1. The user and items carried should NEVER exceed the total weight capacity identified on your power wheelchair.
2. NEVER use this power wheelchair for weight training if the total weight (user and additional weights) exceeds weight capacity.
3. Exceeding the weight limit is likely to damage the seat, power seating options, frame, or fasteners and may cause severe injury to you or others around the damaged wheelchair.
4. Exceeding the weight limit will void the warranty.

POWER MODULE SETTINGS

WARNING

If your environment or your level of function and ability change, you may need to get the settings on your wheelchair's power module adjusted. Your authorized supplier is best suited to adjust these settings.

Contact your authorized supplier to adjust the power module settings immediately if you notice any change in your ability to:

- Control the joystick
- Hold your torso erect
- Avoid running into objects.

EMI

WARNING

Read **Section V** on EMI on page 7, to reduce the risk of unintended power wheelchair movement:

1. NEVER turn on or use a hand-held transceiver while power to your wheelchair is on. Use extra care if you believe that such a device may be in use near your power wheelchair.
2. Be aware of nearby radio or TV stations, and avoid coming close to them.
3. If unintended movement occurs, turn your power wheelchair off as soon as it is safe.

SAFETY CHECKLIST

WARNING

BEFORE EACH USE

1. Make sure the power wheelchair operates smoothly. Check for noise, vibration, or a change in ease of use. (These may indicate low tire pressure, loose fasteners, or damage to your wheelchair).
 - If you detect a problem, make sure to repair or adjust the wheelchair. Your authorized supplier can help you find and correct the problem.
2. Make sure batteries are charged. Green lights on charge indicator will light up when charge is full. Yellow lights indicate battery charge level is getting low. Red lights indicate batteries are in immediate need of charging.
3. When not in use, keep your power wheelchair in a clean, dry place.

CUSTOMIZATIONS, CHANGES & MODIFICATIONS

PROHIBITED!

NEVER make any customizations, changes or modifications to any part of your **Alltrack** power wheelchair unless explicitly authorized by **AMYLOR**. Doing so will void the warranty and may create a safety hazard.

WARNING

Adding accessories manufactured by any other third-party manufacturer without prior approval by **AMYLOR** will void the warranty and may create a safety hazard as these accessories haven't been tested or approved by **AMYLOR**.

1. Customizing, changing or modifying your **Alltrack** power wheelchair may increase the risk of a fall or tip-over.
2. Modifications not authorized by **AMYLOR**, constitute remanufacturing of the power wheelchair and will void the warranty. The user then assumes all future liability for the power wheelchair.

WHEN SEATED IN A PARKED POWER WHEELCHAIR

WARNING

1. ALWAYS turn off all power to your wheelchair when you are parked, even for a moment. This will prevent:
 - Accidental movement from contact with the joystick by you or others.
 - Unintended movement from EMI sources. (See **Section V** page 7).
2. Make sure that people who help you (for example, store clerks) are aware of the joystick and DO NOT touch it. If they do, your wheelchair may move suddenly when you do not expect it.

ENVIRONMENTAL CONDITIONS

WARNING

Your power wheelchair is not designed for use in a heavy rain storm, or in snowy or icy conditions.

1. Contact with water or excessive moisture can cause an electrical malfunction. The frame, motors and other parts are not water-tight and may rust or corrode from the inside.

TO AVOID A MALFUNCTION

- Minimize exposure of your power wheelchair to rain or very wet conditions.
 - NEVER take your power wheelchair into a shower, tub, pool or sauna.
 - DO NOT use your power wheelchair in fresh or salt water (such as at the edge of a stream, lake, or ocean).
 - Make sure the battery protective covers are secured.
 - Replace joystick rubber gaiter if it becomes torn or cracked.
 - Make sure all electrical connections are secure.
 - Dry the wheelchair as soon as you can if it gets wet, or if you use water to clean it.
2. Proceed slowly and use extra care if you must operate your power wheelchair on a wet or slick surface.
 - When in doubt, have someone help you.
 - Do so only if you are sure it is safe.
 - Stop if one or both main wheels lose traction. If this occurs, you may lose control of your wheelchair or fall.
 - NEVER operate your wheelchair on a slope or ramp if there is snow, ice, water or an oil film present.

WARNING

Extra caution should be used when employing the Micro Light switch or the proximity head array as control devices. These two devices are susceptible to malfunction when wet.

TERRAIN

WARNING

1. This power wheelchair will perform at optimum on firm, even surfaces such as concrete, asphalt and indoor flooring.
2. Although equipped with suspension, the performance can be substantially reduced on uneven surfaces and rough terrain.
3. DO NOT operate the power wheelchair on sand, loose gravel or soil. Doing so may damage wheels, bearings, axles, motors or loosen fasteners.

STREET USE

WARNING

In some areas, power wheelchairs are not legal for use on public roads. Be alert to the danger of motor vehicles on roads or in parking lots.

1. DO NOT operate this power wheelchair on any roads that do not allow non-motor vehicle traffic.
2. When visibility is limited by either darkness or weather conditions, DO NOT operate the power wheelchair on any roadways.
3. It may be hard for drivers to see you. Make eye contact with drivers before you proceed. When in doubt, yield until you are sure it is safe.

MOTOR VEHICLE SAFETY/TRANSIT USE

WARNING

This power wheelchair has been manufactured with built-in transport brackets. These standard transport brackets are used to secure an unoccupied power wheelchair in a motor vehicle. Only when the wheelchair has the added option of WC19-ISO, can there be an occupant sitting in the wheelchair while the vehicle is in motion.

TRANSPORTING A POWER WHEELCHAIR WITHOUT THE WC19-ISO OPTION

1. NEVER allow anyone to sit in the wheelchair while it is secured in a moving vehicle
2. ALWAYS ensure that the wheelchair is well secured using straps for all built-in 4-point transport brackets. Tighten straps so that the wheelchair does not roll or shift.
3. DO NOT use a power wheelchair that has been involved in a motor vehicle accident.

TRANSPORTING A POWER WHEELCHAIR WITH THE WC19-ISO OPTION

The WC19-ISO option is a standard that allows the transport of an occupied wheelchair. For a wheelchair to be suitable as a seat for the transportation of its user in a motor vehicle, it requires the WC19-ISO option. This option may limit the wheelchair's configuration. Please contact your representative or Amylior's Customer Service.

To comply with this standard, the wheelchair must be equipped with the built-in transport brackets as well as the 6-point power wheelchair tie-down and a 3-point occupant restraint systems (WTORS). The wheelchair must be secured forward-facing in the direction of travel. All added accessories must be removed and stored in a safe location.

NOTE - For more information on Wheelchair Tie-down and Occupant Restraint Systems approved by the WC-19/ISO 7176, please refer to the Power wheelchair transportation safety guidance document.

CENTER OF GRAVITY (CG)

⚠ WARNING

The point where a power wheelchair will tip forward, back, or to the side depends on its center of gravity and stability. The center of gravity is affected by:

1. The seat height and seat angle.
2. A change in your body position, posture or weight distribution.
3. Using the wheelchair on a ramp or slope.
4. The use of a back pack or other options, and the amount of added weight.
5. Drive wheel positioning.

⚠ WARNING

- Elevating, tilting and legrest adjustments can affect the wheelchair centre of gravity. Under certain conditions this might cause instability that could lead to unintentional tipping causing personal injury to the user and/or the people nearby.
- Stopping distances on slopes can be significantly longer than on level ground.

ADJUSTING CG

ALWAYS consult a professional if your Alltrack needs adjusting.

TO REDUCE THE RISK OF FALL OR TIP-OVER

Whenever a condition exists that may change the CG:

- Reduce speed, proceed cautiously and when in doubt, ALWAYS have someone help you.
- Consult a profession to have your Alltrack serviced.

TRANSFERS

⚠ WARNING

It is dangerous to transfer on your own. It requires good balance and agility. Be aware that there is a point during every transfer when the wheelchair seat is not below you. To prevent a fall:

1. ALWAYS turn off power before you transfer to or from your wheelchair. If you leave the power on, you may touch the joystick and cause your wheelchair to move when you do not expect it.
2. Make sure freewheel release levers are engaged. This keeps the power wheelchair from moving when you transfer.
3. Work with your health care professional to learn safe methods.
4. Learn how to position your body and how to support yourself during a transfer. (See Fig.1 below for recommended transfer position).
5. Have someone help you until you are sure you can safely transfer on your own.
6. Move your wheelchair as close as you can to the seat you are transferring to. If possible, use a transfer board.
7. Rotate the front casters until they are as far forward as possible.
8. Be careful of the footrests. If you can, remove or swing them out of the way.
9. NEVER stand on foot platform/footplate(s) when you transfer. Doing so may damage them or cause your wheelchair to tip.
10. Make sure your feet do not get hooked on or caught in the space between the footplates.
11. Make sure armrests do not interfere.
12. Transfer as far back onto the seat surface as you can. This will reduce the risk that you will miss the seat or fall.

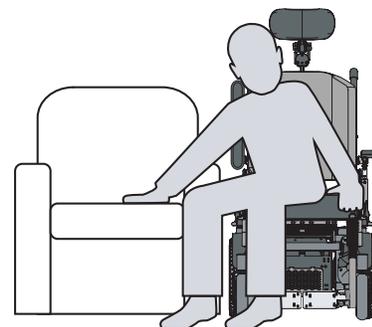


Figure 1. Use caution when transferring to and from your wheelchair.

LEANING OR REACHING

WARNING

Leaning or reaching affects the center of gravity of your power wheelchair. If done improperly, a fall or tip-over is likely. When in doubt, ask for help or use a device to extend your reach.

TO REDUCE THE RISK OF INJURY AND/OR DAMAGE

1. NEVER reach or lean if you must shift your weight sideways or rise up off the seat.
2. NEVER reach or lean if you must move forward in your seat to do so. ALWAYS keep your buttocks in contact with the backrest.
3. NEVER reach with both hands (you may not be able to catch yourself to prevent a fall if you lose your balance).
4. NEVER try to pick up an object from the floor by reaching down between your knees.
5. NEVER put pressure on the footboard while reaching.
6. NEVER reach or lean over the top of the seat back. This may damage the backrest and cause you to fall.

**IF YOU MUST REACH OR LEAN,
DO SO AT YOUR OWN RISK.**

REMEMBER TO

1. Move your wheelchair as close as you can to the object you wish to reach.
2. Rotate the front casters until they are as far forward as possible. This makes the wheelchair more stable.

NOTE - To do this: Move your power wheelchair past the object you want to reach then back up alongside it. Backing up will rotate the casters forward.

3. Turn off all power to your wheelchair. If you leave it on, you may touch the joystick and cause your wheelchair to move when you do not expect it.

DRESSING OR CHANGING CLOTHES

WARNING

Be aware that your weight will shift if you dress or change clothes while seated in the wheelchair. To make the power wheelchair more stable, rotate the front casters until they are forward.

NEVER dress or change clothes when elevated, tilted or reclined in the wheelchair.

OBSTACLES

WARNING

Obstacles you may have to overcome daily include door thresholds, lifts, ramps and hazards such as potholes and broken pavement. (See Fig.2 below). These can damage your power wheelchair and may cause a fall, tip-over or loss of control.

1. Be aware that thresholds are very dangerous. (Even a small change in height may stop a caster wheel and cause your wheelchair to tip). You may need to:
 - Remove or cover threshold strips between rooms.
 - Install a ramp at entry or exit doors.
2. Keep your eyes moving when you move around; scan the area well ahead of your wheelchair.
3. Make sure the floor areas where you use the wheelchair are level and free of obstacles.
4. To overcome an obstacle, tilt the seat back to allow the footrest to rise over the obstacle. If the wheelchair is not equipped with a power tilt and the footrest does not rise over the obstacle, an option is to overcome the obstacle in reverse. This should be done with the supervision of a caregiver.

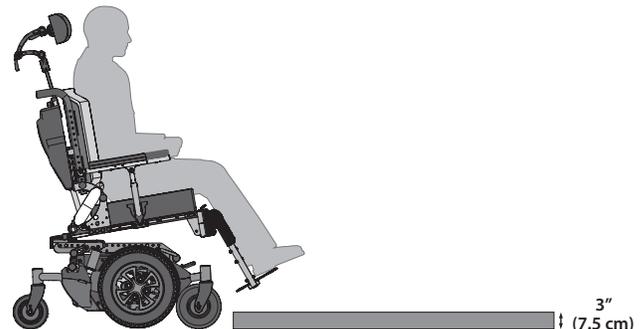


Figure 2. Never try to climb an obstacle greater than 3" (75 mm) with 8" (205 mm) casters.

DRIVING IN REVERSE

WARNING

Use extra care when you operate your power wheelchair in reverse. You may lose control or fall if one of the rear wheels hits an object.

1. Operate your wheelchair slowly and at an even speed.
2. Stop often and check to make sure your path is clear of obstacles.

RAMPS, SLOPES & SIDEHILLS

⚠️ WARNING

The center of gravity of your power wheelchair changes when you are on a slope.

NOTE - "Slope" includes a ramp or hillside. Your wheelchair is less stable when it is at an angle. NEVER use it on a slope unless you are sure it is safe. When in doubt, have someone help you.

BEWARE OF

1. Steep slopes. DO NOT use this power wheelchair on a slope steeper than 10° (17.6%). See Fig.1 below.
2. Wet or slippery surfaces (ice, snow, water or oil film). A loss of traction may cause a fall or tip-over.
3. A change in grade on a slope (or a lip, bump or depression). These may cause a fall or tip-over.
4. A drop-off at the bottom of a slope. (A drop-off of as small as 0.75" (20 mm) can stop a front caster and cause the wheelchair to tip forward).

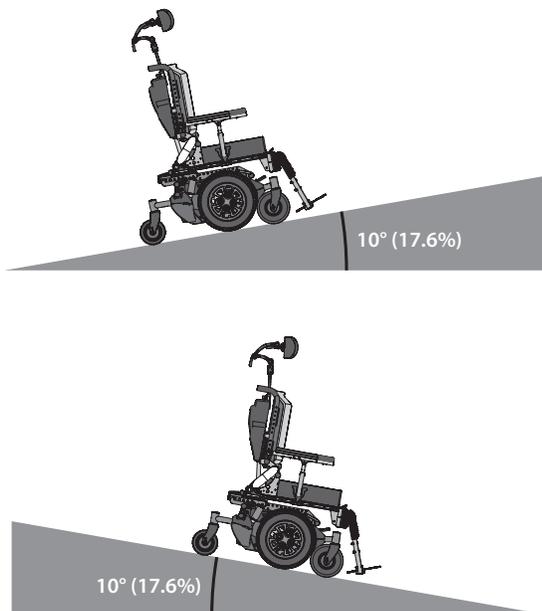


Figure 1. Do not use power wheelchair on slope steeper than 10°.

TO REDUCE THE RISK OF A FALL, TIP-OVER OR LOSS OF CONTROL

⚠️ WARNING

1. NEVER use your power wheelchair on a slope unless you are sure you can do so without losing traction.
2. ALWAYS go as straight up and as straight down as you can. (See Fig.2).
 - DO NOT "cut the corner" on a slope or ramp.
 - DO NOT turn or change direction on a slope.
3. ALWAYS stay in the center of the ramp. Make sure ramp is wide enough that you are not at risk that a wheel may roll off the side.
4. Keep your power wheelchair moving at a slow, steady speed. Keep control at all times.
 - On a descent, DO NOT let your power wheelchair accelerate beyond its normal speed.
 - If the power wheelchair picks up speed, center the joystick to slow down or stop.

NOTE - The solid state power module has a logic system that will help control your speed when driving on a slope or uphill.

- Should you be required to stop on a slope, please re-start slowly.



Figure 2. Do not turn on a slope.

RAMPS AT HOME AND WORK

⚠ WARNING

Before driving on a ramp, return to a seating position and survey the condition of the ramp. On slippery ramps traction may be reduced causing your wheelchair to slide.

⚠ WARNING

Make sure ramps meet all Building Codes for your area.

For your safety, have a licensed contractor build or remodel a ramp to meet all standards.

NOTE - The proper design will vary, depending on such things as: the length and height of the ramp; the need for an intermediate platform; landing size; doors, and the direction of swing, and; whether the ramp includes a turn or angle.

WHEELCHAIR LIFTS

⚠ WARNING

Wheelchair lifts are used in vans, buses, and buildings to help you move from one level to another.

1. ALWAYS return the wheelchair in the neutral position (See Fig.3)
2. ALWAYS turn off all power to your wheelchair when you are on a lift. If you leave it on, you may touch the joystick by accident and cause your wheelchair to drive off the platform. (Be aware that a "roll-stop" at the edge of the platform may not prevent this).
3. Make sure there is not a lip or drop-off at the top or bottom of the platform. These may cause a fall or tip-over. When in doubt, have someone help you.
4. ALWAYS position the user securely in the wheelchair to help prevent falls while on a moving lift.
5. Avoid moving forward if a wheel is caught on the lip of the ramp. Backup, reposition the caster for a more direct approach, and slowly try again.

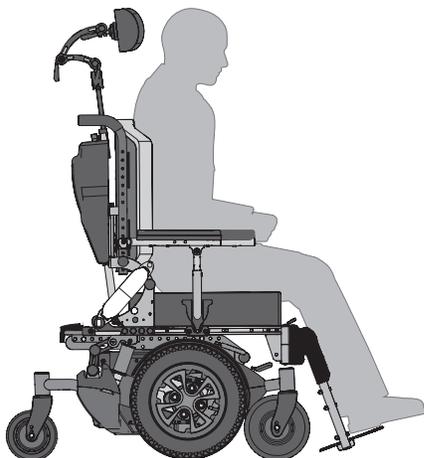


Figure 3. The neutral position.

CURBS & SINGLE STEPS

⚠ WARNING

1. It is recommended to ALWAYS use a ramp or a curb cut when climbing and/or descending a curb, single step, or other obstacle.
2. If you must climb or descend a curb, single step, or other obstacle that is greater than 2.5" (65 mm), it is recommended to have a person assist you.
3. NEVER should you try to climb a curb, single step, or other obstacle greater than 3" (75 mm) high. (See Fig.2 in **Section OBSTACLES** on page 13)
4. If you must climb or descend a curb or step alone, do so at your own risk using extreme care and following this procedure:
 - Proceed slowly, at a steady speed
 - Go as straight up or down as you can over the obstacle. (See Fig. 4).
 - NEVER turn when trying to climb or descend an obstacle, doing so may result in a fall or tip-over.

NOT FOLLOWING THE ABOVE PROCEDURES MAY CAUSE

- A fall or tip-over
- Damage to the frame, wheels, axles or other parts, or loosen fasteners.

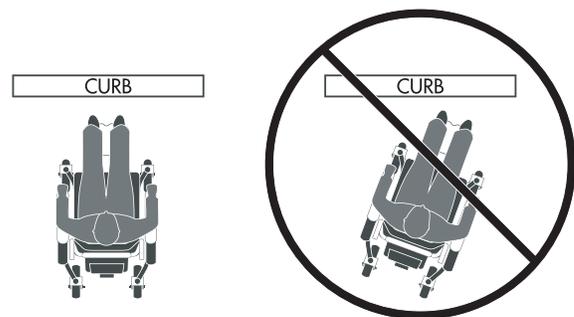


Figure 4. Moving straight up or down a curb cut.

STAIRS

⊘ PROHIBITED!

NEVER use this power wheelchair to go up or down stairs, even with an attendant. Doing so is likely to cause a fall or tip-over.

ESCALATORS

⊘ PROHIBITED!

NEVER take this power wheelchair on an escalator, even with an attendant. Doing so is likely to cause a fall or tip-over.

VII. WARNINGS: COMPONENTS & OPTIONS

WARNING

NOTE - Using parts or making changes without prior authorization from AMYLIOR may create a safety hazard and will void the warranty.

ARMRESTS

WARNING

Armrests will not bear the weight of this power wheelchair.

PROHIBITED!

NEVER lift the wheelchair by its armrests. They may come loose or break.

BATTERIES

WARNING

ALWAYS wear rubber gloves and safety glasses when you handle batteries.

PROHIBITED!

NEVER smoke or hold an open flame near batteries. This is a known explosion hazard.

WARNING

1. Only deep cycle sealed case construction batteries should be used in this device.
2. Read the **REMOVING THE BATTERIES for transporting or servicing Section** on page 21 and all of **Section X. BATTERIES** on page 39-40 before attempting to change, or charge batteries.

CUSHIONS AND SLING SEATS

WARNING

1. Standard foam cushions and other body supports are not designed to relieve pressure.
2. If you suffer from pressure sores, or if you are at risk that they will occur, you may need a special seat system or a device to control your posture.
3. Consult your doctor, nurse or therapist to find out if you need such a device for your well-being.

FASTENERS

WARNING

Many of the screws, bolts and nuts on this power wheelchair are special high-strength fasteners. Use of improper fasteners may cause malfunction.

1. Only use fasteners provided by **AMYLIOR**.
2. If fasteners become loose, tighten them immediately.
3. Over- or under-tightened fasteners may fail or cause damage to parts.
4. See **Section VIII. SET-UP, ADJUSTMENT & USE**.

FOOT PLATFORM/FOOTPLATES

WARNING

1. At the lowest point, the foot platform/footplates should be at least 1" (25 mm) off the ground. If set too low, they may get caught on obstacles you can expect to find normally. This may cause the wheelchair to stop suddenly and tip forward.
2. **TO AVOID A TRIP OR FALL WHEN YOU TRANSFER**
 - Make sure your feet do not get hooked on or get caught in the space between the footplates.
 - Avoid putting weight on the foot platform/footplates, as the wheelchair may tip forward.
 - If it is possible, remove footrests or move foot platform out of the way when transferring.
3. The foot platform/footplates should ALWAYS be down when operating the wheelchair.

PROHIBITED!

NEVER lift this power wheelchair by its foot platform/footplates. These detach and will not bear the weight of the wheelchair. Lift it only by non-detachable parts of the main frame.

FREEWHEEL RELEASE LEVERS & BRAKE RELEASE LEVERS

WARNING

1. DO NOT engage or disengage freewheel/brake release levers unless power to the wheelchair is off. In addition, make sure both levers are completely engaged before turning the power on to ensure proper control of the wheelchair.
2. Make sure that the person pushing the wheelchair has full control when disengaging the levers because the power wheelchair will not have braking ability.
3. Make sure that the wheelchair is on level ground when levers are disengaged.

NOTE - To engage or disengage levers, you may have to rock the wheelchair back and forth and/or push against the wheelchair while moving the lever.

ON/OFF SWITCH

WARNING

1. NEVER use the ON/OFF switch to stop the power wheelchair except in an emergency. This will result in an abrupt stop, and may cause a fall.
2. To slow your power wheelchair to a stop, return the joystick to neutral.

PNEUMATIC TIRES

WARNING

Proper inflation extends the life of your tires and makes your power wheelchair easier to use.

1. DO NOT use this power wheelchair if any of the tires are under- or over-inflated. Check weekly for proper inflation level, as listed on the tire sidewall.
2. Low pressure in a tire may cause the wheelchair to veer to one side and result in a loss of control.
3. An over-inflated tire may burst.
4. NEVER use a gas station air pump to inflate a tire. Such pumps provide air at high volume, and could cause the tire to burst. To prevent tire damage:
 - Use a hand pump (or low volume air pump) to inflate tires.
 - Use a tire gauge to check pressure.
5. Driving over sharp objects may cause damage to pneumatic tires and tubes.

POSITIONING BELTS

WARNING

Use a positioning belt only to help support your posture. Improper use of such belts may cause severe injury or death.

1. Make sure you are not at risk to slide down in the seat. If this occurs, you may suffer chest compression or suffocate due to pressure from the belt.
2. A pelvic wedge or a similar device can help keep you from sliding down in the seat. Consult your health care professional to find out if you need such a device.
3. The belt must be snug, but must not be so tight that it interferes with breathing. You should be able to slide your open hand, flat, between the belt and your body.
4. Make sure you can easily remove the belt in an emergency.

PROHIBITED!

NEVER USE A POSITIONING BELT

- In place of a motor vehicle seat belt. In an accident or sudden stop you may be thrown from the wheelchair. A positioning belt will not prevent this, and further injury may result from the belt.
- As a restraint. A restraint requires a doctor's order.
- On a user who is comatose or agitated.

PUSH HANDLES

WARNING

1. Push handles provide secure points for an attendant to propel and control the power wheelchair. This helps to prevent a fall or tip-over.
2. Check to make sure push handle grips will not rotate or slip off.

SEATING SYSTEMS

WARNING

1. Use of a seating system not approved by **AMYLOR** may alter the center of gravity of this power wheelchair. This may cause a fall or tip-over.
2. NEVER change the seating system of your wheelchair unless you consult your authorized supplier first.
3. NEVER raise your seating system to a height of more than 22" (560 mm) (measuring from the front of the seat pan to the floor).

UPHOLSTERY FABRIC

WARNING

1. Replace worn or torn fabric of seat sling, seat cushion and seat back as soon as you can. If you do not, the seat may fail and cause you to fall. Worn fabrics may increase the potential for a fire hazard.
2. Sling fabric will deteriorate with age and use. Look for fraying, thin spots, or stretching of fabric at rivet holes. Replace fabric as required.
3. Be aware that washing may reduce flame retardation of the fabric.

POWER SEATING

WARNING

1. OPERATION

- Use caution when operating the power wheelchair in the reclined, elevated or tilted positions.
- DO NOT attempt to operate power seating options while in motion or positioned on an incline.
- DO NOT attempt to operate power seating options around children, pets or animals.
- Through programming, it is possible to reverse the direction of all power seating functions. Ensure you know which direction your seat is going to move before operating.

2. REDUCED SPEED DRIVING (CREEP)

This power wheelchair is designed to automatically reduce the maximum driving speed to a creep mode when it is equipped with a seat elevate. Creep mode is activated when it has reached a maximum limit of 3" (75 mm) of seat elevation or a seat to floor height of 21.25" (540 mm).

3. DRIVE LOCK-OUT

Drive lock-out is a safety feature designed to prevent the power wheelchair from being driven while in a power tilt angle over 15° relative to the level surface.

4. PINCH POINTS

Pinch points may occur when operating power seating options. Ensure that hands, any body parts and clothing are clear of all power seating components that may get struck between moving parts before operating them. Not doing so may lead to personal injury and/or equipment damage.

5. TILTING POWER BASE WITH PUSH HANDLES

DO NOT attempt to tilt the power wheelchairs by pulling down on the push handles. Power wheelchairs have heavy bases. As such, attempting to tilt a power wheelchair to traverse obstacles can damage components in the seating system and/or actuators.

6. REMAIN CLEAR DURING POWER ACTUATOR OPERATION

Please stay clear of any actuator while it is in motion. Power components move over large travel ranges. Users should be aware of their surroundings while in motion.

7. MAXIMUM USER WEIGHT

DO NOT exceed the weight capacity of your power wheelchair or seating system configuration. Doing so could result in premature break down or injury, and will void the warranty of your power wheelchair.

8. LATCH MODE

Use caution while operating power seating function in latched mode. In latch mode, powered seating will not stop until a reverse command is performed, the end of travel is met, or latch times out.

9. TIPPING RISK WHEN DRIVING WITH SEAT FUNCTIONS IN USE

When operating the seat functions, the center of gravity is also shifted, increasing the risk of tipping over. Make sure the power wheelchair is on a level surface before activating power seating options.

Always drive in the lowest speed and never tilt the seat or back so far that the wheelchair cannot be maneuvered safely.

10. POWER SEATING OPTIONS

- a) Seat tilt
- b) Seat elevate (optional)
- c) Backrest recline
- d) Elevating & articulating separate legrests
- e) Elevating & articulating center mount

WEIGHT CAPACITY FOR POWER OPTIONS

POWER TILT

⚠ WARNING

NOTE - (Pinch Point) - Avoid putting hands or fingers near the power tilt mechanism while in operation.

The powered center of gravity (CG) tilt accessory for this power wheelchair has a maximum user weight capacity of **300 lb** up to **400 lb (136 kg up to 180 kg)** depending on its configuration.

NEVER exceed the specified weight capacity for your configuration.

11" POWER ELEVATE

⚠ WARNING

NOTE - (Pinch Point) - Avoid putting hands or fingers near the power seat elevate mechanism while in operation.

The powered elevate modular accessory for this power wheelchair has a maximum user weight capacity of up to **300 lb** or **400 lb (136 kg or 180 kg)** depending on its configuration.

NEVER exceed the specified weight capacity for your configuration.

POWER RECLINE

⚠ WARNING

NOTE - (Pinch Point) - Avoid putting hands or fingers near the power recline mechanism while in operation.

The maximum user weight capacity for the power recline is from **300 lb** up to **400 lb (136 kg up to 180 kg)** depending on its configuration.

NEVER exceed the specified weight capacity for your configuration.

POWER ELEVATING & ARTICULATING LEGRESTS

⚠ WARNING

NOTE - (Pinch Point) - Avoid putting hands or fingers near the power legrests mechanism while in operation.

The power legrests for this power wheelchair has a maximum user weight capacity of up to **300 lb** or **400 lb (136 kg or 180 kg)** depending on its configuration.

NEVER exceed the specified weight capacity for your configuration.

POWER ELEVATING & ARTICULATING CENTER MOUNT

⚠ WARNING

NOTE - (Pinch Point) - Avoid putting hands or fingers near the power center mount mechanism while in operation.

The power center mount for this power wheelchair has a maximum user weight capacity of up to **300 lb** or **400 lb (136 kg or 180 kg)** depending on its configuration.

NEVER exceed the specified weight capacity for your configuration.

⚠ WARNING

NEVER exceed the maximum weight capacity of any of these functions for your power wheelchair configuration. This can lead to injury and/or damage to the equipment.

VIII. SET-UP, ADJUSTMENT & USE

ADJUSTMENT AND USE

1. WORK SURFACE FOR SET-UP

Use a flat surface, such as a table, to assemble, adjust and check the power wheelchair. This makes the steps easier and helps ensure a correct set-up.

2. FASTENERS

- Many of the screws and bolts on this power wheelchair are special high-strength fasteners and may have special coatings.
- Many nuts are of the nylon insert lock nut type. They have a plastic insert to help prevent loosening.
- Only use screws, bolts and nuts provided by AMYLOR.

WARNING

1. Use of improper fasteners may cause the power wheelchair to malfunction.
2. Over- or under-tightened fasteners may fail or cause damage to power wheelchair parts.
3. If bolts or screws become loose, tighten them as soon as you can. Loose bolts or screws can cause damage to other parts causing them to fail.
4. All cables should be positioned so they are protected from possible impacts after any modifications. Avoid pinch points when routing cables and do not over-tighten cable ties when attaching them. Replacement or repositioning of cables should be performed by a qualified technician.

3. WASHERS AND SPACERS

- Note the position of washers and spacers before disassembly.
- To avoid damage to the frame, replace all washers and spacers when you reassemble parts.

TOOLS YOU WILL NEED

BASIC TOOL KIT

To set-up, adjust and maintain your power wheelchair you may need the following tools:

- Phillips and Robertson #3 (square) screwdrivers
- Metric wrenches from 10 mm to 13 mm
- Metric Allen wrenches from 3 mm to 6 mm
- Imperial wrenches from 1/4" to 9/16"
- Imperial Allen wrenches from 5/64" to 1/4"
- Imperial socket from 7/16" to 3/4"
- Ratchet

NOTE - These tools can be found in common hardware stores.

BATTERY USE (Fig.1-2 on next page)

BATTERY CABLE

Your Alltrack is equipped with a safety mechanism which uses a breaker.

NOTE - In the unlikely event of a short circuit or heavy overload, all power to your wheelchair will be shut off. To reset your wheelchair, press the breaker button. Should resetting the breaker not solve the problem, you may need to replace the battery harness.

1. TO RESET THE BREAKER AND ACCESS THE BATTERY HARNESS (Fig.1-2 on next page)

- a) Squeeze tabs together to open the door.
- b) Drop the panel down and pull out the batteries (A).
- c) Reset the breaker or replace the battery harness by following the wiring instructions located inside the battery access door.
- d) Push the batteries back in the compartment.
- e) Lock the panel back in its upright position and make sure the tabs are secured on each side of the battery compartment.

REPEATED SHUTDOWN:

If the power wheelchair continues to pop the breaker, please have it serviced by your authorized supplier.

NOTE - The breaker is on the inside of the battery compartment.

2. REMOVING THE BATTERIES FOR TRANSPORTING OR SERVICING (Fig.1-2)

- a) Push tabs together towards the center to release door (A).
- b) Drop panel (B).
- c) Carefully pull battery pack until cable connection is accessible.
- d) Disconnect and pull battery pack to full deployment to remove it.
- e) Lift the battery pack from the compartment using the battery carrying straps.
- f) Repeat operation in reversed steps to put the batteries back in.

⚠ WARNING

Batteries may weigh up to 55 lb (25 kg) each. Care must be taken to avoid injury when lifting.

NOTE - For battery connection, please refer to the diagram in Appendix A.

Fig.1

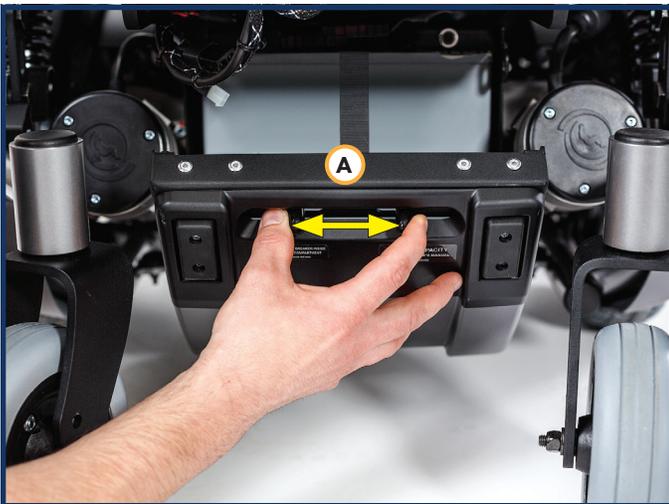


Fig.2



SWING-AWAY FOOTRESTS (FIG.1-2)

1. INSTALLATION (FIG.1)

- Place legrest pivot pin (A) into the locating hole on top of the receiver with the footrest facing outward from frame.
- Rotate the footrest inward until latch plate locks (B) into place.

2. REMOVAL (FIG.2)

- To remove footrest, press quick-release lever (C).
- Rotate footrest outward and lift (D).

3. LENGTH ADJUSTMENT (FIG.2)

- Remove both bolts (E) in the hanger tube.
- Reposition the footrest.
- Re-tighten all bolts (E).

HD SWING-AWAY FOOTRESTS

INSTALLATION/REMOVAL/LENGTH ADJUSTMENT

To install, remove or adjust the length, please see instructions on the above standard swing-away footrests.

Fig.1

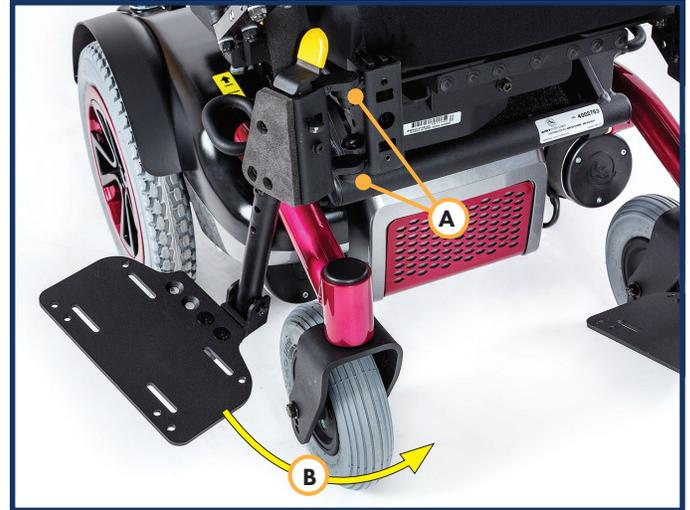
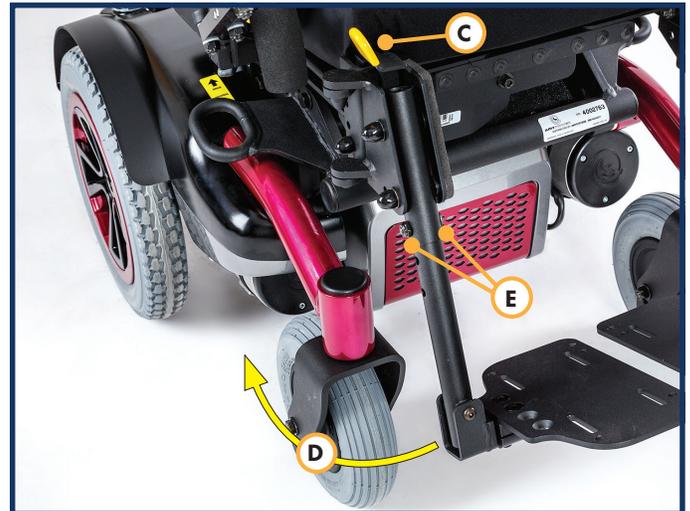


Fig.2



POWER ELEVATING & ARTICULATING LEGRESTS (OPTIONAL)

INSTALLATION

To install or remove elevating & articulating legrests (ALR) see instructions for swing-away footrest installation.

CENTER MOUNT ADJUSTMENT (Fig.3-4)

NOTE - The following adjustments are done on both sides whether one-piece footplate or split footplates as well as on both calf pads.

1. HEIGHT ADJUSTMENT (FIG.4)

ONE-PIECE FOOTPLATE:

- a) Loosen 4 securing bolts (A) with 4 mm Allen key.
- b) Slide footplate to desired height.
- c) Tighten bolts.

SPLIT FOOTPLATES:

- a) Loosen 8 securing bolts (A), 4 one the sides and 4 behind with 4 mm Allen key.
- b) Slide footplates to desired height.
- c) Tighten bolts.

2. ANGLE ADJUSTMENT (FIG.3)

- a) Loosen securing screws (D) with a 6 mm Allen key and 13 mm wrench
- b) Tilt the footplate up and set to the desired angle
- c) Tighten screws

3. CALF PAD ADJUSTMENT (FIG.3-4)

LATERAL (width between both):

- a) Loosen securing bolts (C) behind calf pads with 4 mm Allen key. (Fig.3)
- b) Move calf pad to desired width (E).(Fig.4)
- c) Tighten bolts.

HEIGHT AND DEPTH (FIG.3)

- a) Loosen securing bolts (B) with a 4 mm Allen key.
- b) Slide calf pad up/down on rail to desired height.
- c) Move calf pad in/out to desired depth.
- d) Tighten bolts.

Fig.3

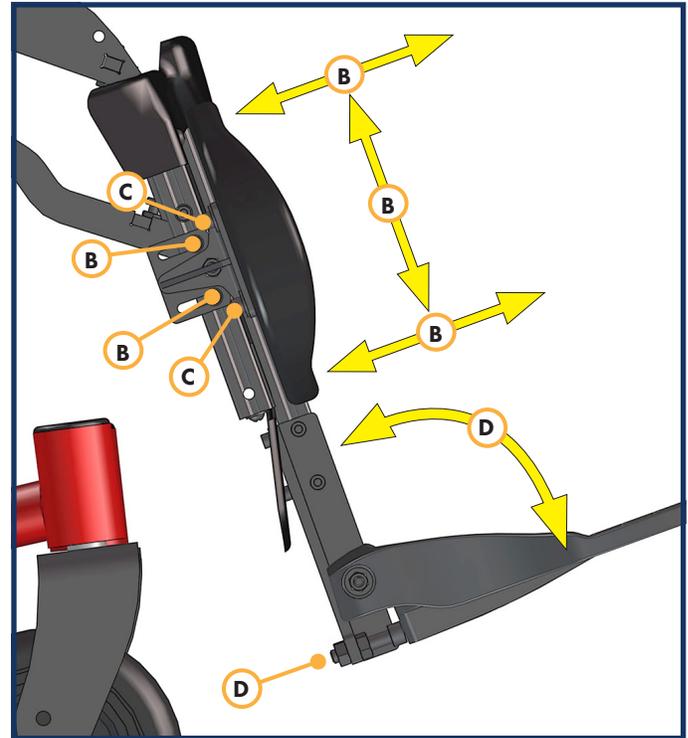
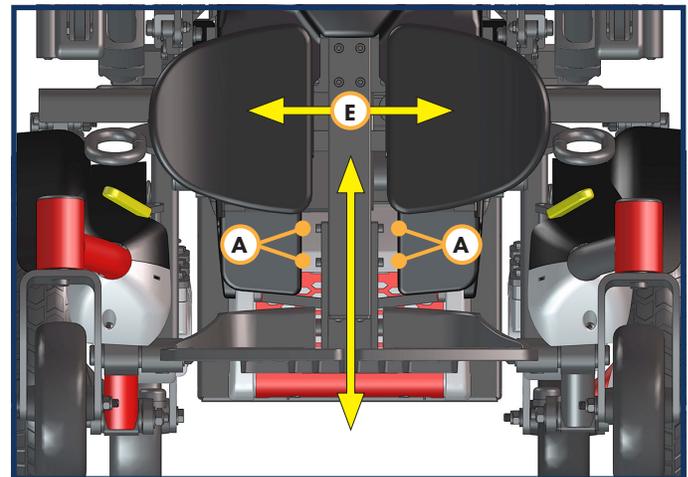


Fig.4



⚠ WARNING:

DO NOT place any weight or load on footplates/foot platform while adjusting them.

NOTE - For articulating adjustment range, please refer to the *Power Elevating and Articulating Center Mount Legrest Instruction Guide*.

NOTE - For detail steps on how to adjust seat, backrest and the center of gravity, qualified technicians must refer to the *Instruction Guide Adjusting seat-back-center of gravity in the Support section of our website*.

DUAL POST HEIGHT ADJUSTABLE ARMREST (Fig.1)

The dual post flip-back armrest can be used as either a flip-back armrest or a removable armrest.

1. INSTALLING ARMREST

- Insert front and rear posts (A) into armrest receivers.
- Engage lever (B) and insert the rear safety pin (C).

2. SET-UP FOR FLIP-BACK OPERATION

- Disengage lever (B) to free front post (A).
- Armrest now has the ability to be flipped back without removal.

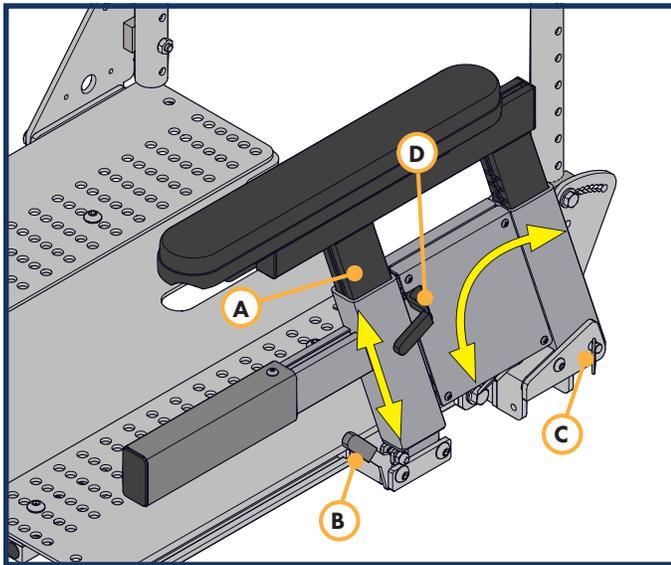
3. SET-UP FOR REMOVAL

- Disengage levers (B) and pull out the rear safety pin (C) to free both front and rear posts (A).
- Armrest can now be easily removed for transferring.

4. HEIGHT ADJUSTMENT

- Release the upper securing lever (D).
- Set at desired height.
- Return securing lever to locked position.
- Move armrest up or down to allow armrest to snap into place.

Fig.1



NOTE - To verify that the dual post (fig. 1) and reclining (fig. 3) armrests are properly engaged, pull the end of the armrest up. If it does not move, it is well engaged.

NOTE - All cables should be positioned so they are protected from possible impacts after any modifications. Avoid pinch points when routing cables and do not over-tighten cable ties when attaching them. Replacement or repositioning of cables should be performed by a qualified technician.

CANTILEVER AND RECLINING ARMREST ADJUSTMENT (Fig.2-3)

Both the cantilever and reclining armrests can be flipped-back, are height adjustable, but they are not removable.

1. CANTILEVER ARMREST ADJUSTMENT (FIG.2)

- To adjust, remove the two bolts (E) behind the armrest with $2\frac{7}{16}$ " wrench.
- Reposition in the available holes for desired height.
- Retighten bolts (E) on each side.

2. RECLINING ARMREST ADJUSTMENT ON SEAT FRAME (FIG.4)

- To adjust, loosen screws (F) on the collar behind the armrest with a $\frac{3}{16}$ " Allen key and bolt (G) from the vertical tube.
- Reposition to the desired height.
- Tighten screws (F) on the collar behind the armrest, and install and tighten bolt (G) on the vertical tube.
- To release the armrest, press the release lever (H) towards the inside of the wheelchair, then lift.

WARNING

Reinstall bolts and tighten them securely.

Fig.2

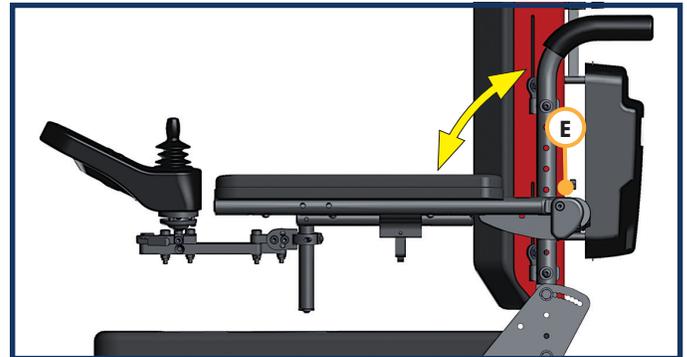
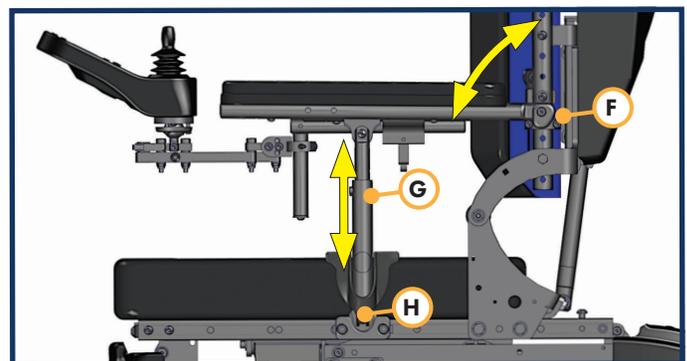


Fig.3



NOTE - For proper seat and back adjustments, qualified technicians must refer to the **Adjusting Seat, Back and Center of Gravity Instruction Guide** on Amylior's website under Support/For Pros

MULTI-AXIS HEADREST (FIG.4-5)

The multi-axis headrest has a pivot ball at the bottom to allow up to 3" (75 mm) of lateral movement. The kit is supplied with additional hardware consisting of nuts and bolts to replace the quick latch system if desired. It also comes with a second vertical bar that can add another 2" (50 mm) of movement in all directions.

NOTE - When pushing the quick latch back in, it should be hard and stiff to close down. It should leave a pressure mark on your palm. If it still moves after that, repeat by tightening the nut, not the latch. The first time it is tightened, usually the star washer on the inside will "break" the paint. The second time, it will be firmly set into the metal and hold well.

If it is still not tight enough, you can use the replacement nuts and bolts supplied with every headrest to lock it into place.

Fig.4



Fig.5



JOYSTICK ADJUSTMENT

Please refer to the input device Owner's Manual provided with the information package.

1. ADJUSTING DEPTH (Fig.1)

- Loosen adjustment handle (A).
- Slide joystick mount horizontal rod in/out (B) until the desired position.
- Tighten adjustment handle (A).

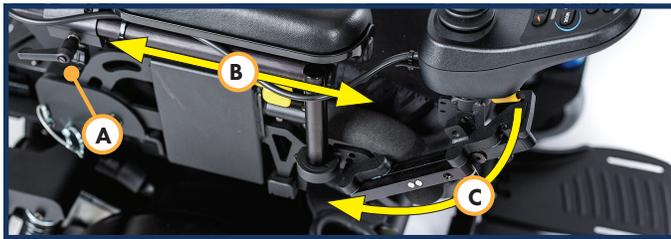
WARNING

The joystick cable should be positioned so it is protected from impact. Route cables to avoid pinch points and do not over-tighten cable ties when attaching to armrest. Replacement or repositioning of cables should be performed by a qualified technician.

2. USING SWING-AWAY FUNCTION (Fig. 1-2)

- Push release lever (C).
- Continue pushing until the joystick bracket is fully retracted.
- To bring back, pull joystick firmly toward you until it is back into its locked position and a click is heard.

Fig.1



3. ADJUSTING HEIGHT AND ROTATION (Fig.3)

- Loosen securing screw (D) with 5 mm Allen key.
- Slide swing-away arm up/down on vertical rod (E) to desired position. Rotate swing-away arm left/right on vertical rod (E) to desired position.
- Tighten securing screw (D) applying 95 lb/sq. inch \pm 15 torque.

4. CHANGING ANGLE OF JOYSTICK MOUNT (Fig.3-4)

Changing the angle from 0° to a 35° (Fig. 4) or from 35° to 0° (Fig.3).

- Loosen both securing screws (F) on swing-away arm bracket with a 5 mm Allen key.
- Remove the screw (F1) completely. Align swing-away arm to desired hole. Insert screw (F1) in bottom hole of bracket for a 35° angle (Fig. 4) or in middle hole for 0° angle (Fig. 3).
- Tighten both securing screws (F) applying 95 lb/sq. inch \pm 15 torque.

5. ADJUSTING JOYSTICK USING ROTATING BALL (Fig.2)

- Lightly loosen 3 securing screws (G) on rotating ball ring, one at a time, with a 1/8 Allen key.
- Position joystick to desired position. You may achieve the desired position after loosening only one screw.
- Tighten screws.

Fig.2

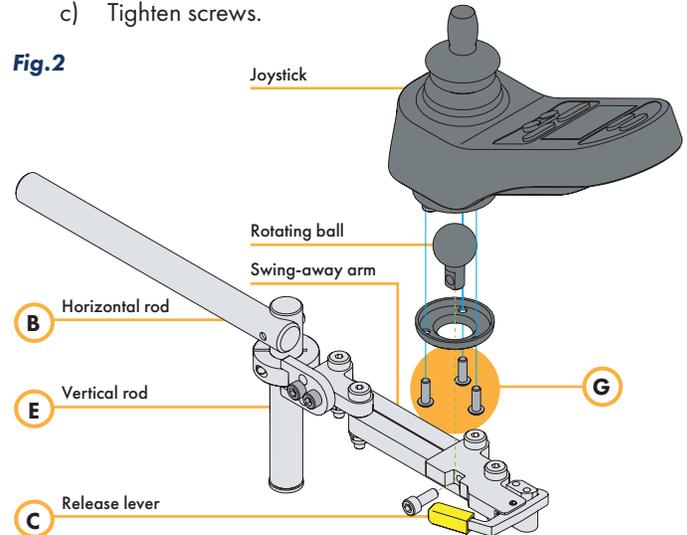


Fig.3

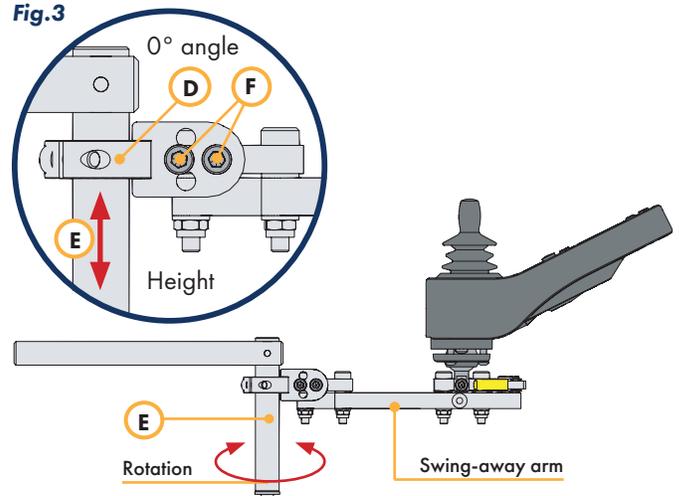
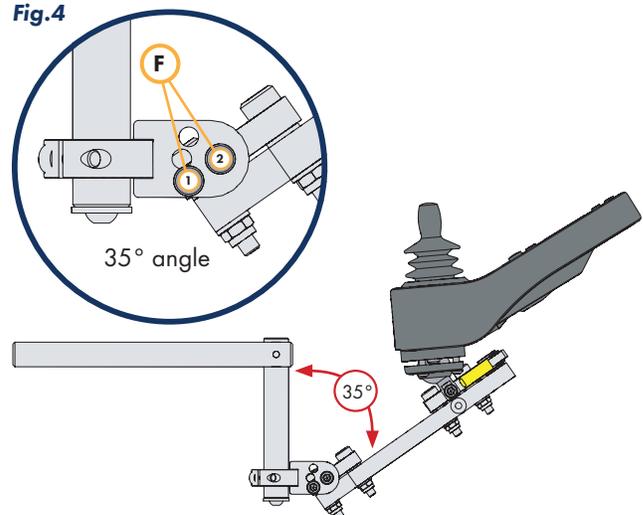


Fig.4



FREEWHEEL & BRAKE RELEASE LEVERS (FIG.5-6)

When you need to manually push the power wheelchair, for example in an emergency, or if batteries fail, you must disengage the freewheel/brake release levers. It is recommended to have a person assist you in this procedure.

⚠ WARNING

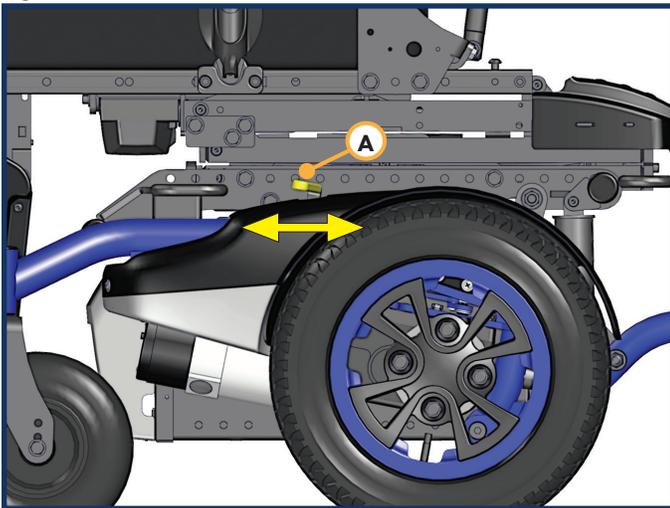
1. DO NOT disengage freewheel/brake release levers unless power to the wheelchair is off and on a level surface.
2. Be aware that the power wheelchair will not have braking ability when levers are released, i.e. there is nothing restraining the wheelchair from moving.
3. Make sure that the person pushing the power wheelchair has full control when the freewheel/brake levers are disengaged.

IN FREEWHEEL POSITION (FIG.5)

- a) **To disengage levers:**
Pull lever (A)* toward the back to the neutral position to disengage levers.
- b) **To engage levers:**
Push lever (A)* towards the front to engage the levers and return to the drive position.

*There is one lever for each motor.

Fig.5

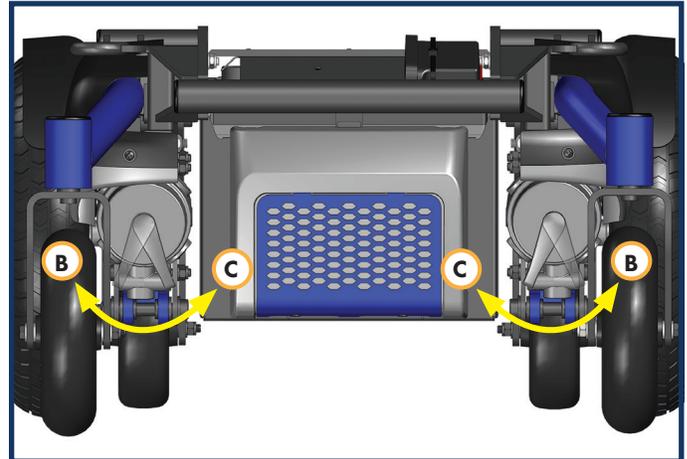


NOTE - For the freewheel position, if levers are difficult to engage or disengage, rock the wheelchair back and forth and/or push against the wheelchair while moving the lever.

FOR BRAKE RELEASE (FIG.6)

- a) **To disengage levers:**
Rotate both levers toward the outside (B).
- b) **To engage levers:**
Rotate both levers toward the inside (C).

Fig.6



IX. OPERATING GUIDE

JOYSTICK ASSEMBLY

The joystick connects to a power module, which controls the power wheelchair's performance. The joystick varies based on the option selected for you.

R-NET JOYSTICK (OPTIONAL)



VR2 JOYSTICK



NOTE - Please refer to the Owner's Manual provided with information package.

ENHANCED DISPLAY

Please refer to the OMNI 2 Owner's Manual located on our website.



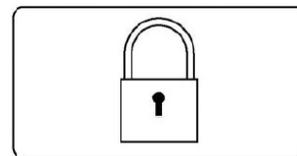
NOTE - Use only AMYLOR recommended parts.

LOCKING OR UNLOCKING THE JOYSTICK

TO LOCK WITH R-NET AND VR2 KEYPAD

- While the control system is switched on, depress and hold the on/off button.
- After 1 second the control system will beep. Now release the on/off button.
- Toggle the joystick forward until the control system beeps.
- Release the joystick, there will be a long beep.
- The power wheelchair is now locked.

NOTE - The following screen will be displayed the next time the Control System is switched on.

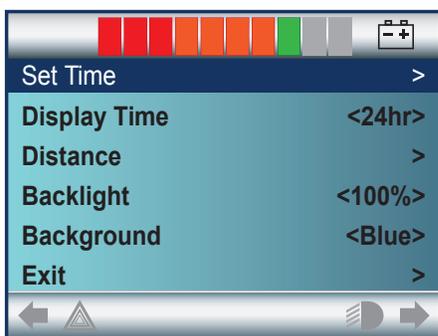


TO UNLOCK WITH R-NET AND VR2 KEYPAD:

- Press the power button to turn the power wheelchair on.
- Toggle joystick forward until the control system beeps.
- Toggle joystick backward until the control system beeps.
- Release the joystick, there will be a long beep.
- The power wheelchair is now unlocked.

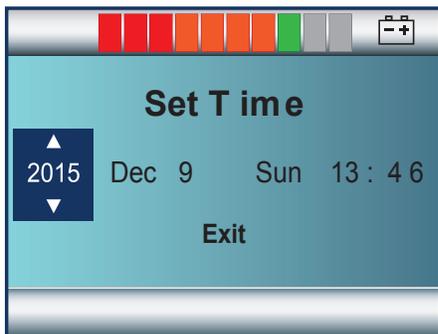
DISPLAY SETTINGS FOR R-NET COLOR MODELS

- The settings menu is accessed by depressing the Speed Down and Speed Up buttons simultaneously. Toggle joystick right to get the clock adjustment screen.



SET TIME AND DATE

- To set the time and date, toggle joystick.

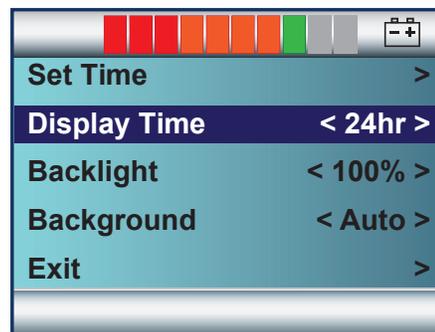


- Once information is entered, select exit and toggle joystick accordingly.



DISPLAY TIME

- This sets the format of the time display or turns it off.
- The options are 12hr, 24hr or Off. Toggle joystick left and right to cycle through the options.



PERFORMANCE CONTROL SETTINGS

NOTE - Seek advice regarding checking and adjusting settings. It is vital to match control settings to your level of function and ability.

Consult your health care professional and your authorized supplier to select the best control setting for you. For your safety, have the settings on your power wheelchair verified when your environment or level of function and ability change.

⚠ WARNING

Have your control settings re-adjusted immediately if you notice any change in your ability to:

- Control the joystick.
- Avoid running into objects.

NOTE - Control settings are adjusted by your AMYLIOR authorized supplier.

⚠ WARNING

When starting the wheelchair, the joystick toggle functions as an accelerator. Always move the toggle progressively to achieve maximum speed. Avoid initiating sudden movements of the wheelchair when starting by abruptly moving the toggle all the way.

THERMAL ROLL-BACK

Your power wheelchair has a thermal roll-back circuit. This protects the power module from damage caused by overheating. In extreme conditions (such as repetitive hill climbing), the circuit will decrease the power to your motors. This allows the power wheelchair to operate at a reduced speed. When the power module cools, the wheelchair will return to normal speed.

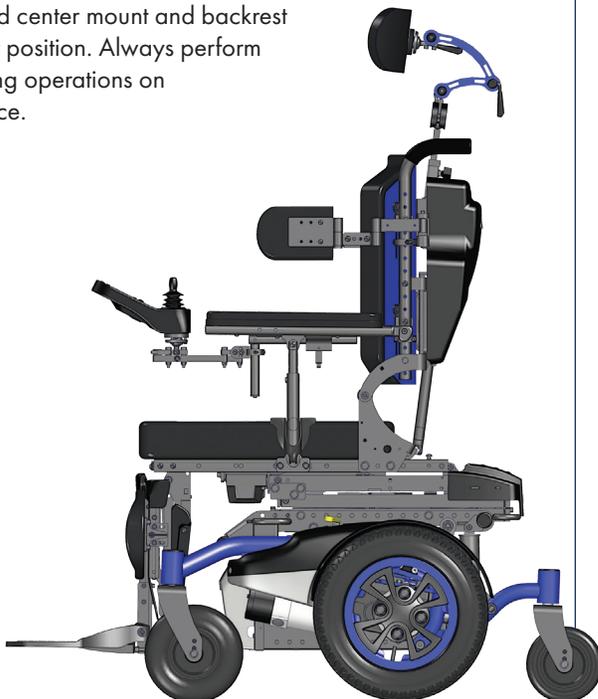
POWER SEATING OPTIONS

NEUTRAL POSITION



THIS IS REFERRED TO AS THE NEUTRAL POSITION:

This position is without elevation and/or tilt, fully retracted center mount and backrest in an upright position. Always perform power seating operations on a level surface.



LEVEL SURFACE

SEAT TILT



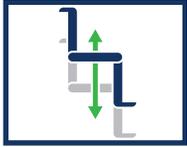
DRIVE LOCK-OUT

Drive lock-out is a safety feature designed to prevent the power wheelchair from being driven while in a tilt angle over 15° relative to the level surface.

DANGER

Never operate the power wheelchair while in tilt if the drive lock-out does not stop the wheelchair from operating when in a tilt angle over 15°, have it or the power tilt system serviced by an authorized supplier or qualified technician.

SEAT ELEVATE



DRIVING IN REDUCED SPEED (CREEP MODE)

Reduced drive speed is a feature designed to allow the user to drive the wheelchair at a reduced speed while lifted up to 11" (280 mm). When elevated, the drive speed is then reduced to 25% of its original speed. Full drive speed is achieved when the seat elevate is down to its lowest position.

⚠ DANGER

Never operate the seat elevate when the power wheelchair is on a slope. In creep mode, the wheelchair must be driven on a level surface. If the seat is elevated and the reduced speed does not slow the wheelchair's drive speed to 25% of its original settings, have it or the power seat elevate system serviced by an authorized supplier or qualified technician.

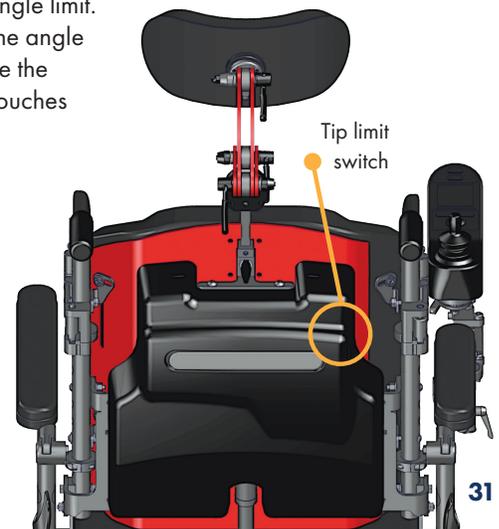
BACKREST RECLINE



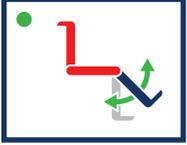
TIP LIMIT SWITCH

When equipped with a power tilt and power or manual recline combination, your power wheelchair will include a tip switch located on the right-hand side inside the backrest shroud. The purpose of the tip switch is to control the total angle of the tilt and recline combined.

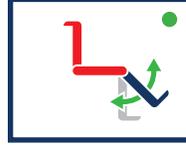
This tip switch can be manually adjusted to change the total tilt/recline angle to a desired or comfortable level for the user. This total tilt/recline angle should never exceed the horizontal plane (180°). Technicians must watch for the tilt actuator inside the base shroud as it can reduce the total tilt/recline angle limit. The total tilt/recline angle should stop before the backrest shroud touches the base shroud.



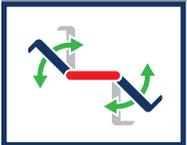
ELEVATING & ARTICULATING LEGRESTS (LEFT)



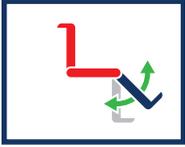
ELEVATING & ARTICULATING LEGRESTS (RIGHT)



COMBINATION POWER RECLINE AND LEGREST ELEVATE



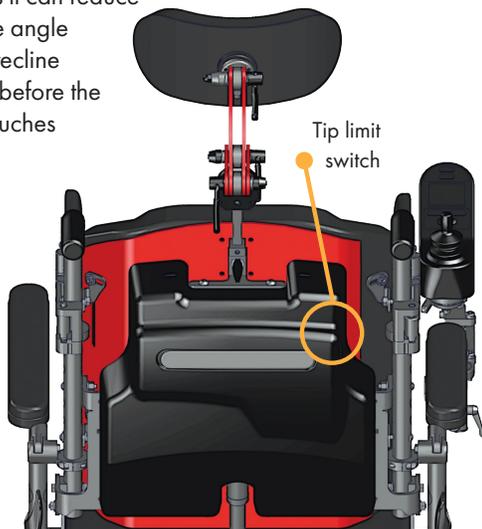
ELEVATING & ARTICULATING CENTER MOUNT



TIP LIMIT SWITCH

When equipped with a power tilt and power or manual recline combination, your power wheelchair will include a tip switch located on the right-hand side inside the backrest shroud. The purpose of the tip switch is to control the total angle of the tilt and recline combined.

This tip switch can be manually adjusted to change the total tilt/recline angle to a desired or comfortable level for the user. This total tilt/recline angle should never exceed the horizontal plane (180°). Technicians must watch for the tilt actuator inside the base shroud as it can reduce the total tilt/recline angle limit. The total tilt/recline angle should stop before the backrest shroud touches the base shroud.



POWER SEATING OPERATIONS THROUGH THE JOYSTICK

The power tilt, seat elevate, backrest recline, elevate & articulating legrests and center mount functions can be operated using the joystick on your power wheelchair. The following joysticks activate multiple power options.

R-NET EL JOYSTICK



R-NET COLOR JOYSTICK

A Bluetooth module is available for this joystick as an add-on option.

R-NET ADVANCED JOYSTICK WITH 3.5" SCREEN



This joystick includes a Bluetooth feature. For details on Bluetooth pairing and operation, please review the quick guide document supplied with this Owner's Manual or refer to the PG Drives R-Net CJS2 Technical Manual on our website.

POWER SEATING ACTIVATION

SINGLE POWER ACTIVATION

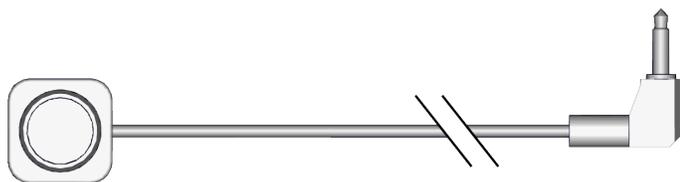
The following devices are designed to activate one of the power seating options described previously, such as tilt, elevate, recline, combined legrests and center mount. Activation devices are located next to the joystick. **For the purpose of consistency, let's assume the wheelchair is in its neutral position to start.**

1. SINGLE TOGGLE SWITCH



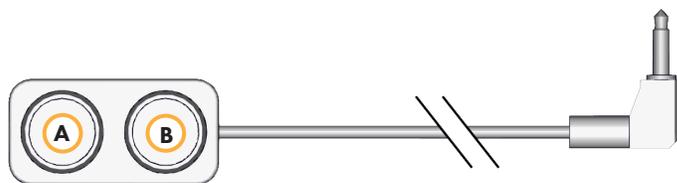
To activate the power option, toggle backward and hold until the desired position is achieved, then release. To return toward the neutral position, toggle forward.

2. SINGLE PUSH BUTTON



To activate the power option, push the button once and hold until the desired position is achieved, then release. To return toward the neutral position, push the button a second time.

3. DUAL PUSH BUTTON



To activate the power option (A), push the button, located furthest from the wire, hold until the desired position is achieved and release. To return toward the neutral position, push the other button (B).

MULTIPLE POWER ACTIVATION

The following devices are designed to activate more than one power seating options described previously, such as tilt, elevate, recline, elevating & articulating legrests and elevating & articulating center mount. Activation devices are located next to the joystick. **For the purpose of consistency, let's assume the wheelchair is in its neutral position to start.**

1. TOGGLE KEYPAD AND BUTTON KEYPAD

Activating power options (A) on these devices depends on whether they are equipped with the feature of storing power seating positions in memory (B) or not.

- **ACTIVATION FOR KEYPADS WITHOUT STORED MEMORY:**

NOTE – Direction of toggle switch operation or choice of top/bottom push buttons are factory-programmed, and they FOLLOW THE MOVEMENT OF THE BODY.

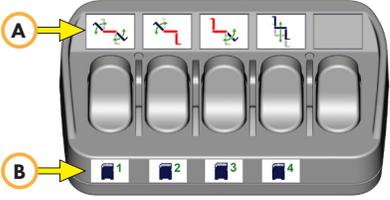
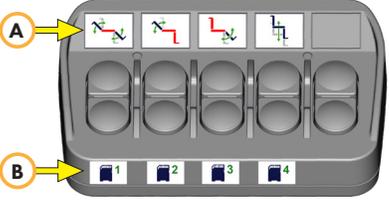
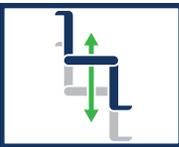
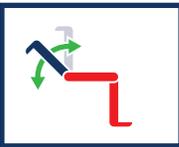
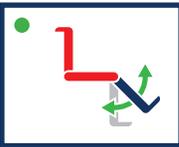
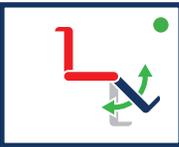
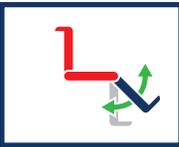
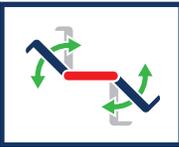
To activate a power option, use the toggle switch or push one button under the corresponding power option, hold until the desired position is achieved, then release. Refer to the pictogram legend on the next page. To return toward the neutral position, toggle in the opposite direction or push the other button.

- **ACTIVATION FOR KEYPADS WITH STORED MEMORY:**

To activate the power option, **always toggle forward (A) or push upper button** under the corresponding power option, hold until the desired position is achieved, then release. To return toward the neutral position, toggle forward or push upper button **a second time**.

To activate the memory positions stored, toggle backward (B) or use lower buttons on the keypad.

NOTE – The memory-stored positions are personalised depending on what the user has selected. Memory positions do not necessarily correspond to the pictograms shown above the toggle switch or push button.

<p>NOTE - These keypads are examples of the factory-programmed positioning for each power seating options which will depend on the configuration selected by the user.</p> <p>The bottom row of pictograms (B) on the keypads represent factory-programmed positions stored in memory if that option is selected.</p> <p>Activation instructions for each power options are valid only for keypads without stored memory.</p>		 <p>Toggle keypad</p>	 <p>Push button keypad</p>
<p>ACTIVATION INSTRUCTIONS WITHOUT STORED MEMORY</p>			
Power tilt		Toggle backward (B)	Push the lower button (B)
Power elevate		Toggle backward (B)	Push the lower button (B)
Power recline		Toggle backward (B)	Push the lower button (B)
Power elevating and articulating legrest Left leg (dot on left)		Toggle forward (A)	Push the upper button (A)
Power elevating and articulating legrest Right leg (dot on right)		Toggle forward (A)	Push the upper button (A)
Power elevating and articulating center mount		Toggle forward (A)	Push the upper button (A)
Combination power recline and legs		Toggle backward (B)	Push the lower button (B)

STORING POWER POSITIONS IN MEMORY

⚠ WARNING

When selecting a position stored in memory, all actuators are in motion to activate the desired power seating position. Ensure that hands, any body parts and clothing are clear from any moving parts.



1. USING THE SPEED BUTTONS ON THE JOYSTICK

- Set the seating in the desired position, then stop all seating movements. If the seating is moving it will not be possible to store the position.
- With the joystick, select seating mode and toggle right until the screen shows M1/M2 or M3/M4.
- Push the speed down button for 3 seconds, you will hear a short beep.
Release the speed down button. Within the next 3 seconds, perform step d) or e).
- To store the position under the forward direction (M1/M3), hold the speed up button for 3 seconds, you will hear a short beep, then release. Your position is stored*.
- To store the position under the backward direction (M2/M4), hold the speed down button for 3 seconds, you will hear a short beep, then release. Your position is stored*.

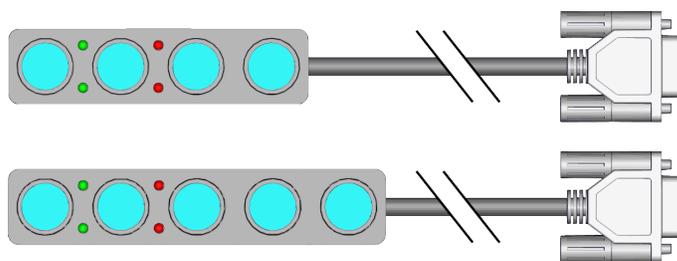
*** If it is not possible to store the position or the processed failed, 3 short beeps will be heard. Try again.**

2. USING THE KEYPAD

- Set the seating in the desired position, then stop all seating movements. If the seating is moving it will not be possible to store the position.
- Push and hold the 2 most left top toggle switches/buttons on the keypad, after 3 seconds, when the green LED starts flashing slowly, release both switches/buttons.
- Push and hold the 2 most left bottom toggle switches/buttons on the keypad, after 3 seconds, when the green LED starts flashing fast, release both switches/buttons.
- To select the memory seating location on the keypad, toggle down one of the switches or push one of the bottom buttons for 3 seconds. If the position is stored successfully, the green LED will remain on.

NOTE - If it is not possible to store the position or the processed failed, the red LED will flash for 3 seconds. Try again.

3. 4 OR 5 PUSH BUTTONS



NOTE - The power seating options are assigned at the factory according to the wheelchair configuration and depending on the options selected.

To activate a power option, push the assigned button and hold until the desired position is achieved and release. Pushing the same button a second time, will activate the power option in the opposite direction toward the neutral position.

4. 4-WAY TOGGLE



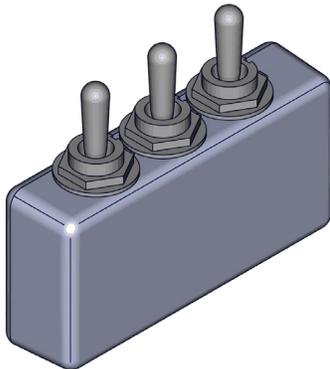
NOTE – This toggle switch can be pre-programmed with 2, 3 or 4 power seating options.

If 2 power options are selected, these options will be assigned to the forward and backward toggle directions.

If 3 power options are selected, the third option will be assigned to the right side toggle. The fourth option will be assigned to the left side.

To activate a power option, toggle toward the assigned direction, hold until the desired position is achieved and release. If you toggle in the same direction a second time, it will activate the power option in the opposite direction. This applies to all power options.

5. MULTI TOGGLE SWITCH



NOTE – Each side to every toggle is pre-programmed with an assigned power seating option according to the power options selected. Up to 5 power seating options can be pre-programmed.

To activate a power option, toggle to one side and hold until the desired position is achieved then release. Toggle to the same side a second time and the power option will move in the opposite direction toward the neutral position. This applies to all power options.

TROUBLESHOOTING GUIDE FOR POWER SEATING

NOTE - This is only a guide to help solve simple problems. However, some situations may be more complicated. If the suggested fix does not solve the problem, please contact your AMYLIOR authorized dealer.

SYMPTOM	Possible Causes	How to fix this
Nothing works!	<ul style="list-style-type: none"> No batteries in your wheelchair 24 V power cable disconnected Control switch is defective Breaker has popped 	<ul style="list-style-type: none"> Check batteries Verify all connections Verify and/or replace battery cables Reset the breaker
Actuator is noisy when going up or down	<ul style="list-style-type: none"> Defective actuator Mechanical restraint 	<ul style="list-style-type: none"> Make sure the seat is aligned well and doesn't interfere with the rear of the power tilt actuator when tilting Check for and remove mechanical restraints
Actuator is going only in one direction	<ul style="list-style-type: none"> Wrong programming Cable connected in wrong location Pinched cables 	<ul style="list-style-type: none"> Verify electrical assembly and programming thoroughly Verify if cables are pinched
Relays can be heard, but actuator does not operate	<ul style="list-style-type: none"> Actuator not connected to power module Defective actuator Defective power module Pinched cables 	<ul style="list-style-type: none"> Verify electrical connection assembly and programming thoroughly Verify if cables are pinched
Breaker pops repeatedly	<ul style="list-style-type: none"> Mechanical restraint Short circuit in one of the cables Defective power module 	<ul style="list-style-type: none"> Verify mechanical assembly thoroughly Verify electrical assembly and programming thoroughly
Drive lock-out switch, tip switch or reduce drive switch do not work properly	<ul style="list-style-type: none"> Wrong programming Cable connected in wrong location Drive lock-out switch is unplugged or defective Reduced drive switch is unplugged or defective Tip switch is unplugged or defective. Pinched cables 	<ul style="list-style-type: none"> Verify proper mechanical operation of limit switches. Verify electrical assembly and programming thoroughly Verify if cables are pinched
Charger fuse burns every time an attempt is made to charge the batteries	<ul style="list-style-type: none"> Wrong charger is used Trouble with the power interfacing cable 	<ul style="list-style-type: none"> Make sure you are using the battery charger provided with your wheelchair Verify all cables

X. BATTERIES

INTRODUCTION

1. NOTES

- Batteries supply the power for your wheelchair. They contain a finite amount of energy and have limits on how long they can store and supply energy.
- You can charge batteries only a certain number of times before they will fail and no longer hold a charge.
- For answers to questions about batteries, consult your authorized supplier.

2. USE PROPER BATTERIES

- Your power wheelchair operates on two 12 volt deep cycle, AGM or Gel cell batteries.
- They should be Group 24 (or 22NF) size with a minimum of 50 ampere hour rating. Only deep cycle sealed case construction batteries should be used in this device.
- When you buy a replacement, insist on a deep cycle sealed case type. **DO NOT** use a car battery.

3. BREAKING IN

- A battery requires "breaking-in" for the first 6 to 12 charges. It will not accept a full charge for this period.
- It is best to limit the length of your trips until you break the batteries in and you know the range of your power wheelchair.

4. DISCHARGED BATTERIES

- **NEVER** allow a battery to completely discharge. If you operate your power wheelchair until it has almost stopped, you will greatly reduce the life of your batteries.
- **NEVER** let a battery sit in a discharged condition. Give unused or stored batteries a full charge once per month.
- **ALWAYS** fully charge the batteries. Avoid "topping off" with frequent charges.

⚠ WARNING

NEVER connect a life support or auxiliary device to a power wheelchair battery. The electrical system may fail, and result in severe injury or death of user.

BATTERY CHARGER

A battery charger produces a direct current (DC). When applied to a discharged battery, this reverses the chemical reaction that led to its discharge.

1. CHARGE RATE — HOW FAST A BATTERY WILL CHARGE DEPENDS ON

- Its electrical capacity, state of charge, electrolyte temperature, and internal condition.
- The DC output of the charger. (The charge rate will vary if the alternating current (AC) supply is higher or lower than 110 volts).

2. CAUTION — TO AVOID DAMAGE TO THE CHARGER

- **NEVER** place the charger on top of a battery during charging. (Gases from the battery can damage the charger and may lead to an explosion or fire).
- **NEVER** place a battery on top of the charger.
- **NEVER** expose charger to rain or snow.
- **NEVER** unplug charger by pulling on the electrical cord. This will damage the cord.
- **NEVER** open a charger or attempt to repair it yourself. Return a defective charger to your authorized supplier.
- Keep cord out of the way, where it will not be stepped on, tripped over, or damaged.

3. CAUTION — TO AVOID DAMAGE TO THE BATTERY

- Make sure you use the correct setting for sealed (gel) batteries (located on the off-board charger).
- **NEVER** charge a frozen battery. A fully charged battery will rarely freeze, but the fluid in a discharged battery can freeze at 16° Fahrenheit (minus 9° Centigrade). If you suspect a battery is frozen, thaw it before charging.

⚠ WARNING

Lead acid batteries generate explosive gas while charging. Carefully read and follow all warnings on batteries in this Owner's Manual and any labels applied to the product. Not doing so, could result in fire, explosion, injury and/or death.

⊘ PROHIBITED!

NEVER plug two (2) chargers to your wheelchair battery at the same time. This may lead the electrical system to overheat and cause a fire resulting in severe injury or death.

⚠ WARNING

- Batteries weigh up to 55 lb (25 kg) each. Use caution when lifting them to and from the compartment to avoid back strain.
- Connect and disconnect battery cables with caution. For proper battery connection, please refer to the diagram located in the door at the rear of the chair or Appendix A in this manual.

🚫 PROHIBITED!

NEVER make direct contact across both battery terminals, as an explosion may occur. A spark may cause an explosion and/or fire resulting in severe injury or death.

NOTE - For battery connection, please refer to the connection diagram in Appendix A.

CHARGING BATTERIES

⚠ WARNING

To avoid the risk of severe injury or death from electrical shock, fire or explosion while charging:

🚫 PROHIBITED!

1. NEVER connect charger to a 240 volt source. The main input voltage is 110 volts.
2. NEVER connect 2 chargers to the battery at the same time.

⚠ WARNING

- NEVER touch the charger after it is connected to an electrical outlet. This may cause electrical shock.
- NEVER connect or disconnect the charger from the power wheelchair while there is power to the charger.

⚠ WARNING

1. NEVER use an extension cord. Use of an improper cord could damage the charger or cause a fire or electrical shock.
2. A battery emits explosive hydrogen gas during charging. To reduce the risk of fire or explosion:
 - Make sure area is well ventilated. NEVER charge battery in a closed-in area.
 - NEVER smoke or allow a spark, flame or high heat near battery during charging.
 - NEVER allow metal tools or power wheelchair parts to make direct contact across both battery terminals.

ALWAYS

1. Use the charger that comes with your power wheelchair. Read and follow all instructions and warnings.
2. Make sure room is well ventilated.
3. Turn off all power to your wheelchair.
4. Connect and disconnect battery cables with caution.
NOTE - ALWAYS remove and reattach the negative cable (black cable) first.
5. Make sure to allow enough time to fully charge batteries.
NOTE - Batteries should NEVER be left for a long period in the discharged state. Unused or stored batteries should be given a charge once per month.
6. To charge batteries, use the off-board charger by plugging it into the power wheelchair.

DISPOSING OF BATTERIES

⚠ WARNING

1. All batteries once they have reached the end of their useful life are deemed to be hazardous waste.
2. For further information on handling and recycling contact your local recycling authority.
3. ALWAYS dispose of product through a recognized agent.

XI. MAINTENANCE

NOTES

1. Proper maintenance will improve performance and extend the life of your power wheelchair.
2. Clean your power wheelchair regularly. This will help you find loose or worn parts and will make it easier to use.
3. To protect your investment, have all major service and repair work done by your authorized supplier.

⚠ WARNING

1. Your power wheelchair needs regular maintenance for peak performance and to avoid injury from break down, damage or premature wear.
2. Inspect and maintain this power wheelchair strictly per the Maintenance Chart on **page 42**.
3. If you detect a problem, make sure to service or repair the power wheelchair before use.
4. At least once a year, have an authorized supplier service your power wheelchair and perform a complete safety check.

CLEANING

Regular care and maintenance will prevent premature wear and unexpected damage to your Amylior product. Use only the following cleaning methods.

WARNING

Cut all power to the wheelchair and always unplug the battery charger before cleaning or disinfecting the wheelchair.

WARNING

Never hose off your power wheelchair or place it in direct contact with water.

1. PAINT, METAL SURFACES AND PLASTICS

Clean with a soft cloth or sponge, using warm water and a mild detergent on a monthly basis or when necessary. Wipe down carefully and dry off. Protect the paint with a coat of non-abrasive auto wax every 6 months.

WARNING

Do not use solvents or abrasive kitchen cleaners.

2. MOTORS, AXLES AND MOVING PARTS

Clean around motor area weekly with a slightly damp (not wet) cloth. Wipe off or blow away any fluff, dust, or dirt on or around the motors.

NOTE - Applying grease or oil on any part of the power wheelchair is not required except as specified in this Owner's Manual.

3. UPHOLSTERY, CLOTH AND FOAM

Hand-wash only using lukewarm water and a mild, non-abrasive soap as needed. Before the surface dries, wipe off any water or soapy water residues with a clean, dry cloth. Repeat this procedure to remove stubborn dirt or stains. Drip-dry only. See label instructions for information.

CAUTION! - Machine washing or heat from a dryer may damage fabric.

WARNING

Washing the fabric may decrease fire-retardant properties.

4. WHEELCHAIR CONTROLLER

Should the control of your wheelchair become soiled or dirty, it can be wiped with a damp cloth with a diluted disinfectant.

DISINFECTING & REASSIGNING A POWER WHEELCHAIR

Many disinfecting products are commercially available and must be used according to the manufacturer's instructions. Before using any products on the wheelchair, test on a small area to ensure the disinfecting product is compatible with the wheelchair materials.

Amylior recommends using one of the following solutions:

- (AHP) Accelerated Hydrogen Peroxide disinfectant-based solution.
- Rapid alcohol-based solution
- Alkyl Dimethyl/Dimethyl ethyl benzyl ammonium chlorides-based solution.

WARNING

Prior to the wheelchair being reassigned (passing on to another user), it must be carefully cleaned and disinfected. All surfaces which come into contact with the user must be treated with a disinfecting product.

CAUTION!

- Do not use solvents, bleaches, abrasives, synthetic detergents or aerosols.
- Disinfectants may be used in dilution as specified by the manufacturer.
- Ensure surfaces are rinsed with clean water and dried thoroughly.
- Always read the label on any commercial or domestic cleaning substances.
- Always follow the instructions carefully.

WARNING

AMYLIOR takes no responsibility for the effectiveness of the disinfecting process, for contamination, cross infection or damage to the product.

STORAGE TIPS

1. Store your power wheelchair in a clean, dry area. If you do not, parts may rust or corrode.
2. Before using your power wheelchair, make sure it is in proper working order. Inspect and service all items according to the Maintenance Chart on **page 42**.
3. If you store this power wheelchair for more than three months, have it inspected by an authorized supplier before use.

BATTERY MAINTENANCE

WARNING

1. MAINTENANCE SCHEDULE

This varies for different types of batteries. ALWAYS follow instructions supplied with your batteries.

NOTE - ALWAYS wear rubber gloves and safety glasses when you handle or service batteries.

2. CORROSION

Check battery terminals often for corrosion.

- If corrosion is present, use a wire brush to clean the terminals.
- Use baking soda to neutralize acid.
- Use petroleum jelly (Vaseline) to re-grease the terminals after connecting cable to battery. (Completely cover the terminal nut and bolt, cable clip and any exposed cable with jelly).

3. FOR ANSWERS TO QUESTIONS

Contact your authorized supplier.

PNEUMATIC TIRES

WARNING

- DO NOT use this power wheelchair if any of the tires are under- or over-inflated.
- Low pressure in a tire may cause the power wheelchair to veer to one side and result in loss of control.
- An over-inflated tire may burst.
- NEVER use a gas station pump to inflate a tire. Such pumps provide air at high volume, and may cause tire to burst.
- Check weekly for signs of wear and correct air pressure in pneumatic tires.
- For best performance, inflate tires at a maximum pressure level, as shown on the tire sidewall.

CAUTION

TO PREVENT TIRE DAMAGE

Use a hand pump (or a low volume air pump) to inflate tires. Use a tire gauge to check pressure.

NOTE - For steps on how to repair or replace a tire, qualified technicians must refer to the Repairing or Replacing a Tire Instruction Guide on Amylior's website under Support/For Pros

NOTE - For steps on how to change a caster fork, bearings or bushings, qualified technicians must refer to the Replacing Bearing-Bushings-Caster Fork Instruction Guide on Amylior's website under Support/For Pros

MAINTENANCE CHART

Ensure that all items on the list below are performed according to frequency indicated. If any of the items are loose, worn, bent or distorted, immediately have them checked and/or repaired by your authorized **AMYLIOR** supplier. If you hear unusual noises such as rattling, screeching or knocking; feel unusual sensations such as shaking, vibrating or bouncing; have your wheelchair serviced by your authorized **AMYLIOR** supplier. Frequent maintenance and servicing will improve performance, extend power wheelchair life, and help prevent injuries.

FREQUENCY	Daily	Weekly	Monthly	Quarterly	Annually
Charge batteries	X		X*		
Check tires for proper inflation level and wear		X			
Check plugs and connectors for proper connections			X		
Check all moving parts for wear				X	
Inspect all nuts, bolts and fasteners for looseness or wear				X	
Inspect upholstery for wear				X	
Inspect bearings, pivot points and bushings				X	
Service by authorized supplier					X

*If stored

ORDERING PARTS

When you order parts, provide the following:

1. Model of power wheelchair;
2. Serial number;
3. Left hand or right hand control;
4. Part number, description and quantity of parts you need;
5. State reason for replacement;
6. User weight and height.

XII. ALLTRACK LIMITED WARRANTY

NOTE - For your Alltrack general warranty information, return policy, disclaimer and warranty limitations, please refer to the Amylior website: <http://amylior.com/>

Once online, select the country application for the chair. The Alltrack Limited Warranty is a document listed under the Support menu.

XIII. PRODUCT SPECIFICATIONS

This product complies with the regulations and guidelines for medical aids and carries a CE symbol.



Configuration	HYBRID-WHEEL DRIVE - STANDARD (ALLTRACK R3) OR HEAVY-DUTY (ALLTRACK R3-HD)
HCPCS Codes (For US only)	- K0848/K0856/K0861 - 0-300 lb Alltrack R3 - K0850/K0858/K0862 - 0-450 lb Alltrack R3-HD
Suspension system	Patented Dual Action Suspension: Fully independent 6-wheel interactive suspension with vertical shock absorption
Ground clearance ¹	3.5" (90 mm) with 14" (355 mm) drive wheel and 2.875" (75 mm) with 12.5" (320 mm) drive wheel
Base width ²	23.375" (595 mm) or 25.375" (645 mm)
Base length ²	35.875" (910 mm)
Base turning radius	20" (510 mm)
Weight capacity	0-300 lb (0-136 kg) R3 / 300-400 lb (136-181 kg) R3-HD
4-pole motor options	6.5 mph (10 km/h) Std (R3 and R3-HD) / 8.5 mph (14 km/h) option (R3) maximum 250 lb
Transit option (Unoccupied)	4-point tie-down brackets (Standard)
Transport option WC-19 (Occupied)	Optional with select seat sizes and seating configurations
Battery types	Two 12 V, deep cycle, AMG or Gel cell Group 22NF (50 Ah) or Group 24 (70 Ah)
Battery charger	8 A, off board
Electronics	PG Drives VR2 (non-expandable 90 A) or R-Net (expandable 90 A or 120 A)
Assistive driving package	Available with Smart-Track technology
Specialty controls	Compatible with Switch-It, Stealth, ASL or MO-VIS
Seat width range	Adjustable from 15" to 24" (380 mm to 610 mm) wide
Power seating options ³ and HCPCS codes (For US only)	Power Tilt (E1002), Power Recline with Mechanical Shear Reduction (MSR) (E1004), Combination Power Tilt and Recline with MSR (E1007), Center Mount Elevating & Articulating Foot Platform (E1012), Independent Power Elevating & Articulating Legrests (E1010), Power Elevating Seat (E2300)
Seat to floor height range (With power tilt or seat elevate)*	15.75" to 19" (400 mm to 485 mm)
Seat to floor height range (With combo power tilt and seat elevate)*	17.75" (450 mm) or 18.5" (470 mm)
Component weights ⁴	Base width 23.375": 127 lb (57 kg); Base width 25.375": 132 lb (59 kg) Batteries: Group 22NF: 2 x 36.6 lb (16.6 kg); Group 24: 2 x 54 lb (24.5 kg)

NOTE - Some imperial measurements have been rounded to the nearest decimal and some metric measurements have been rounded to the nearest 5 millimeter.

* Add 1.5" (40 mm) when using the HD elevate module.

- ¹ Subject to variances depending on configuration and manufacturing tolerances.
- ² Dimensions listed are for power base only. Overall measurements will vary based on seating and accessory selections.
- ³ Specialized power seating options available.
- ⁴ Contact Customer Service for additional weight information.

Configuration	HYBRID-WHEEL DRIVE (cont'd)
Overall length with legrest	46" (1170 mm)
Static stability downhill	20°
Static stability uphill	20°
Static stability sideways	10°
Theoretical range (distance without recharging)	Gr 24 = 37.7 miles (60.6 km), Gr 22 = 26.8 miles (43.2 km)
Dynamic stability uphill	10°
Obstacle climbing	Gr 24 = 2.95" (75 mm), Gr 22 = 2.75" (70 mm)
Minimum braking distance from max speed	7.5' (2.3 m) (forward)
Seat plane angle	0°, 3°, 6°
Effective seat depth range	18" to 24" (455 mm to 610 mm)
Backrest angle	86° to 122° in 4° increments
Backrest height	16" to 28" (405 mm to 710 mm)
Leg to seat surface angle (0 to 90)	Footrests 60° and 70° / Center mount 90° to 3°
Front location of armrest structure	Cantilever 17.3" (440 mm), Dual post 18.5" (470 mm), Recline 16" (410 mm)
Backrest width	15" to 24" (380 mm to 610 mm)
Headrest in front of backrest	Min: 0 / Max: 10.25" (260 mm)
Headrest height above seat	Min: 2.5" (65 mm) / Max: 9.5" (240 mm)
Footrest clearance (ground clearance)	1" (25 mm)
Footrest to seat distance (Footrest length)	Footrests 10.5" to 19.5" (265 mm to 495 mm) / Center mount 10.5" to 20" (265 mm to 510 mm)
Armrest height	Cantilever 7" to 15" (180 mm to 380 mm) / Dual post 10.25" to 15.25" (265 mm to 385 mm) / Recline 10.5" to 14" (265 mm to 355 mm)
Front of armrest to backrest	Cantilever Full: 17.3" (440 mm) / Desk: 13" (330 mm) / Dual post Full: 19" (480 mm) / Desk: 15" (380 mm) / Recline Full: 16" (410 mm) / Desk: 11.5" (290 mm)
Armrest length (pad)	Waterfall Full: 13.5" (340 mm) / Desk: 9" (230 mm) Flat Full: 13.75" (350 mm) / Desk: 10" (250 mm) Channel arm trough: 18" (455 mm)
Armrest width	Waterfall: 2.75" (70 mm) Flat: 2.2" (55 mm) Channel arm trough: 4.5" (115 mm)
Armrest angle	Cantilever/Dual post/Recline: 0°
Distance between armrests (inside)	Cantilever Waterfall: Min: 14.75" (375 mm) & Max: 25.75" (655 mm) Flat: Min: 16.75" (425 mm) & Max: 27.75" (705 mm) / Dual post Waterfall: Min: 15.5" (395 mm) & Max: 26.5" (675 mm) / Flat: Min: 16" (405 mm) & Max: 27" (685 mm) / Recline Waterfall: Min: 15.5" (395 mm) & Max: 26.5" (675 mm) Flat: Min: 16.75" (425 mm) & Max: 27.75" (705 mm)
Caster wheel diameter	8" or 9" (205 mm or 230 mm)
Operating conditions	Temperature from -13°F to +149°F (-25°C to +65°C) Dry heat
Storage conditions	Dry room, temperature -40°F to 150°F (-25°C to +65°C) / Charge monthly
Seat elevate height	11" (280 mm)
Driving while elevated at reduced speed	25% of the maximum programmed speed
Drive wheel diameter	12.5" or 14" (320 mm and 355 mm)

NOTE - Some imperial measurements have been rounded to the nearest decimal and some metric measurements have been rounded to the nearest 5 millimeter.

APPENDIX A

BATTERY CONNECTION LABEL



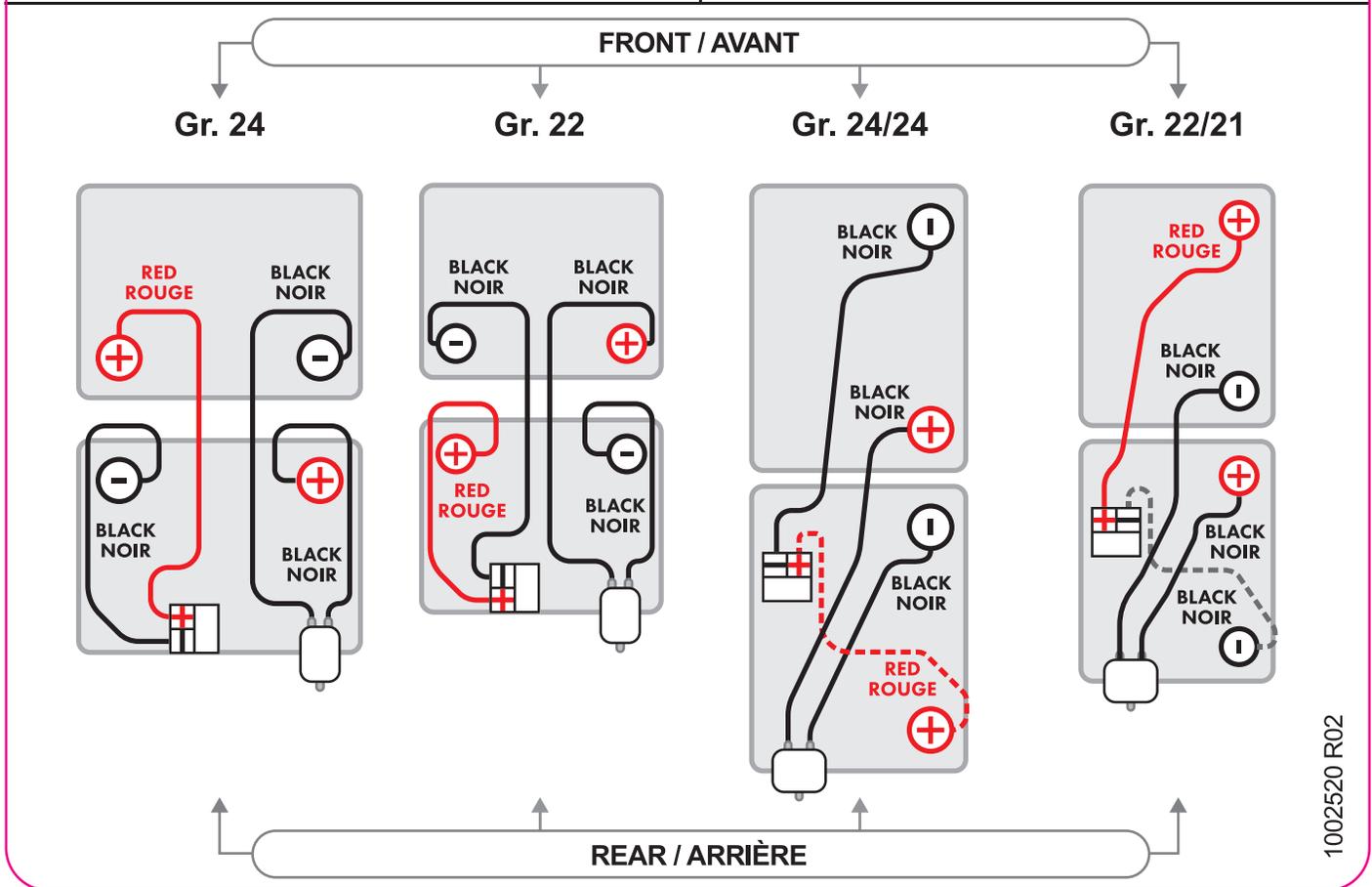
WARNING

- NEVER CROSS BATTERY CABLES WHEN INSTALLING THEM.
- ALWAYS REFER TO THE OWNER'S MANUAL.



ATTENTION

- NE JAMAIS CROISER LES FILS LORS DE L'INSTALLATION.
- TOUJOURS SE RÉFÉRER AU MANUEL DE L'UTILISATEUR.



NOTE - For more details on battery connections, qualified technicians must refer to *Instruction Guides* on Amylior's website under *Support/For Pros*

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